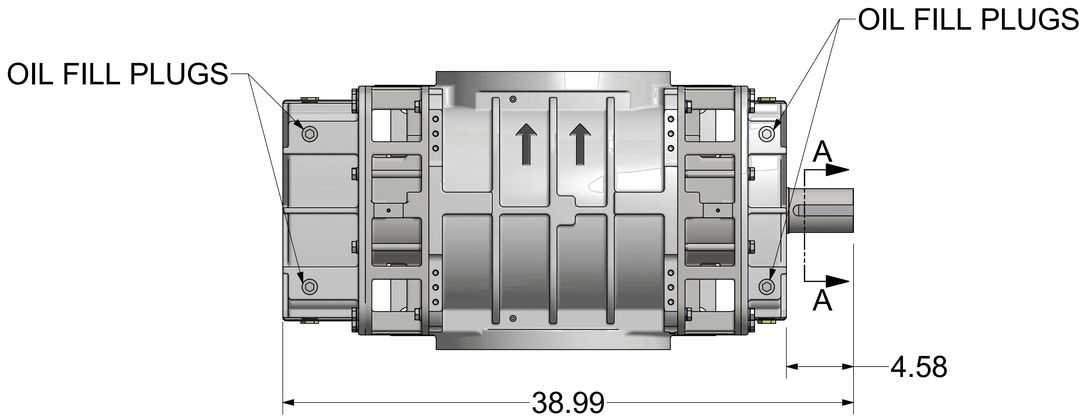
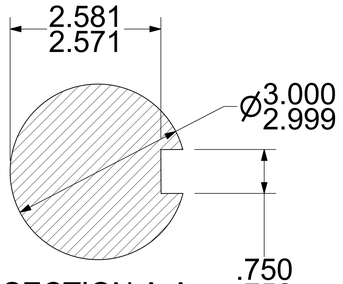
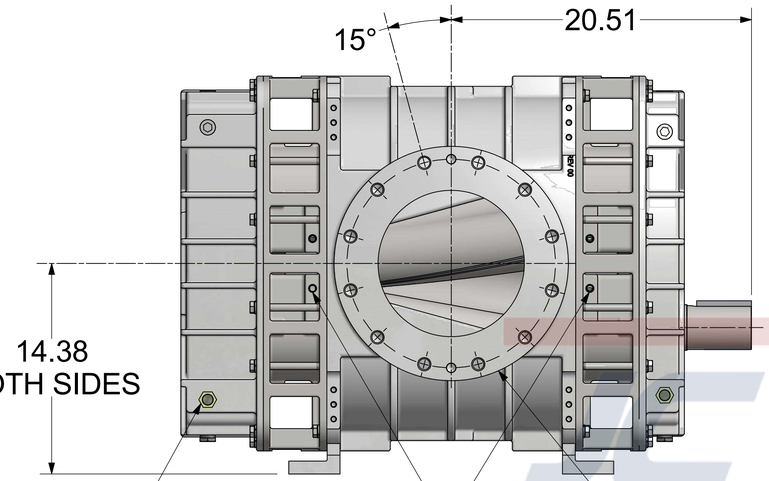
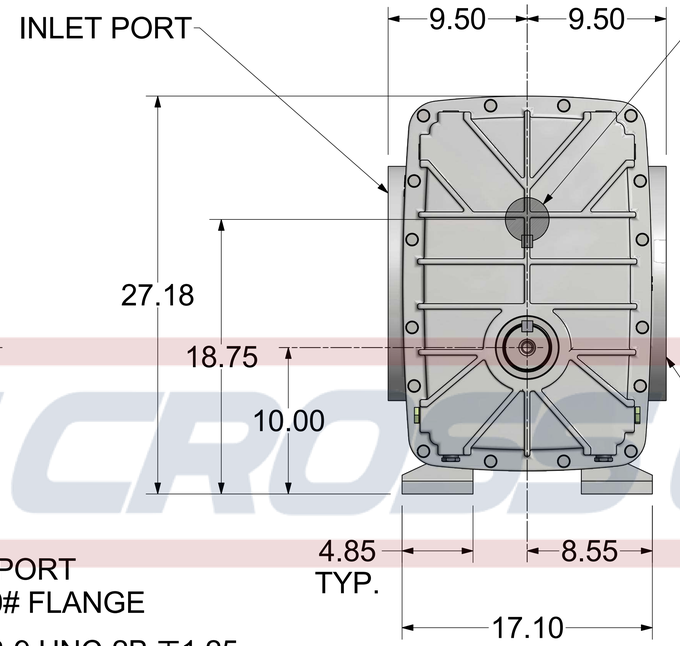
REVISION HISTORY						
ZONE	REV	DESCRIPTION	ECN #	DATE	DWN	CHK
	02	REVISE DIMENSIONS	1116055	23-Mar-18	pmc2275	mws0121

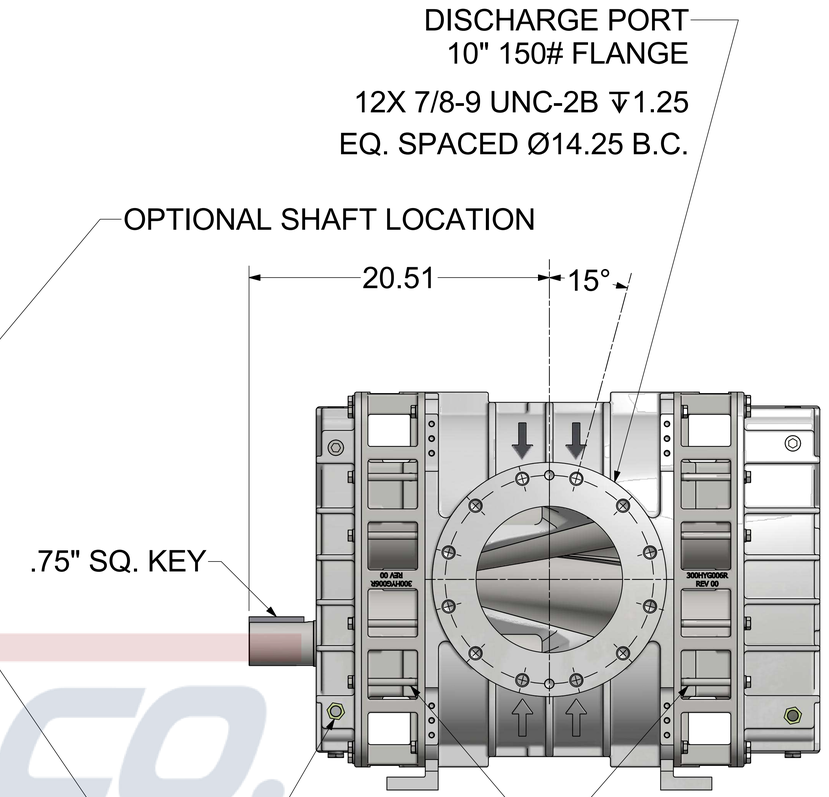


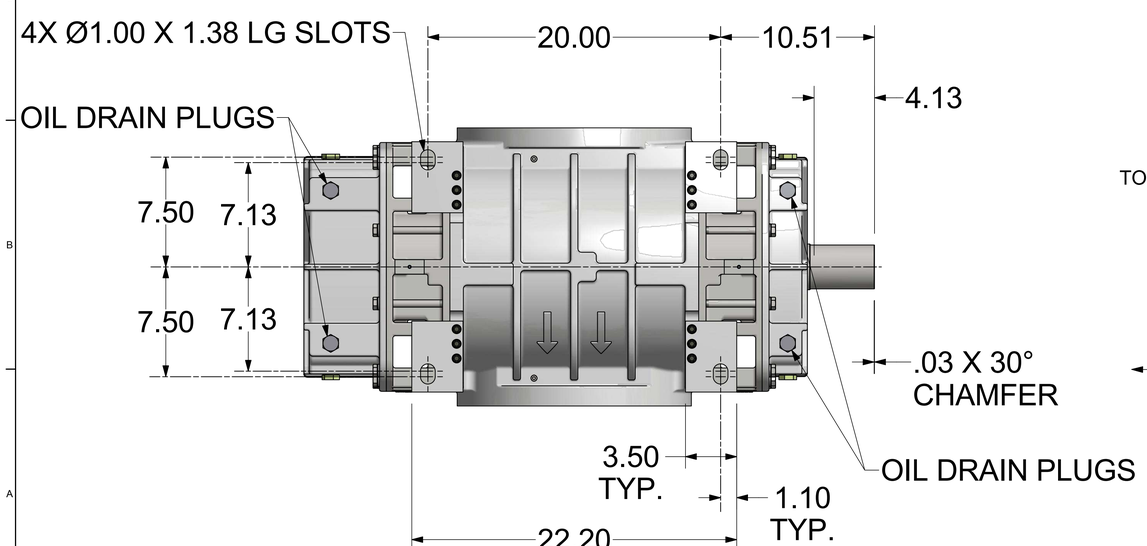


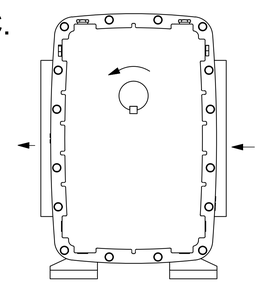
SECTION A-A
SCALE 1:1



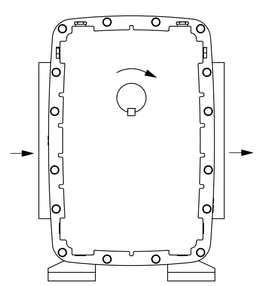




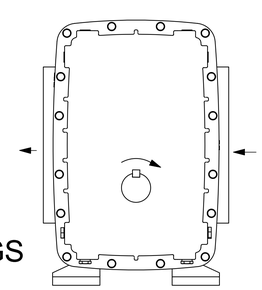




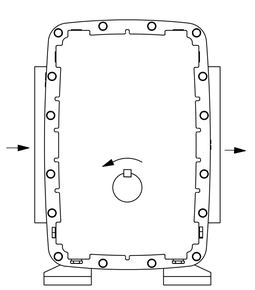
THLD CCW ROTATION
TOP HAND LEFT DISCHARGE



THRD CW ROTATION
TOP HAND RIGHT DISCHARGE



BHLD CW ROTATION
BOTTOM HAND LEFT DISCHARGE



BHRD CCW ROTATION (SHOWN)
BOTTOM HAND RIGHT DISCHARGE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.

SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± AS SPECIFIED
TOL. ON ANGLES: = ± 0'-30'

DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Gardner Denver Inc.
Quincy, IL.

HEAT TREATMENT | ENG. REF:

DESCRIPTION: 4093-GRP-BLOWER
HELIFLOW 817 VERTICAL

THIRD ANGLE PROJECTION

DRAWN BY		SIZE	ENGR. APPROVAL	DWG NO.	REV
pmc2275	8/29/2017	E	exp7693	304HYG800	02
CHECKED BY		SCALE		SHEET	
exp7693	10/4/2017	1/4		1 OF 1	

SC CROSS CO.