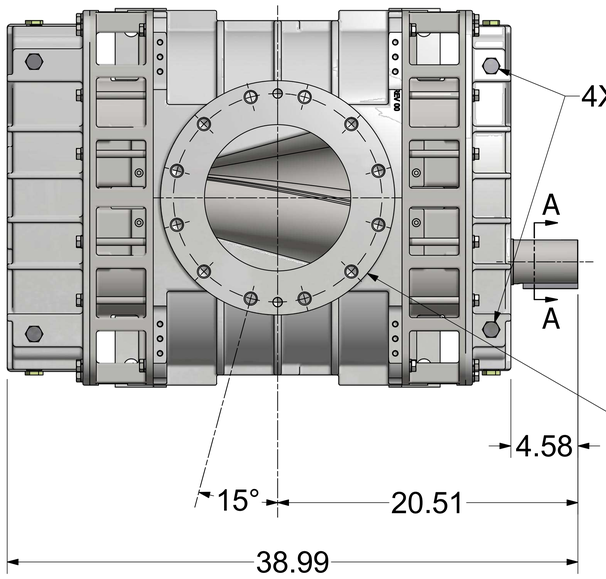
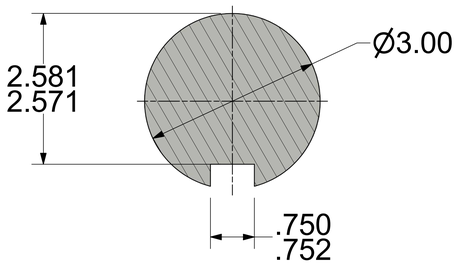
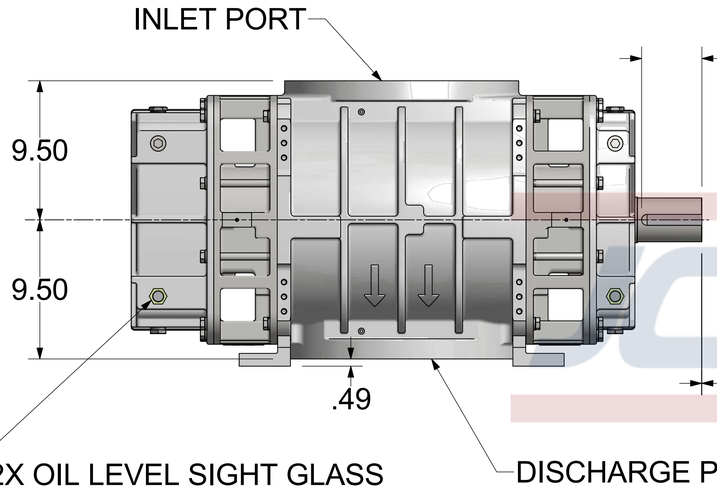
REVISION HISTORY						
ZONE	REV	DESCRIPTION	ECN #	DATE	DWN	CHK
	02	REVISE DIMENSIONS	1116055	3/22/2018	pmc2275	mws0121

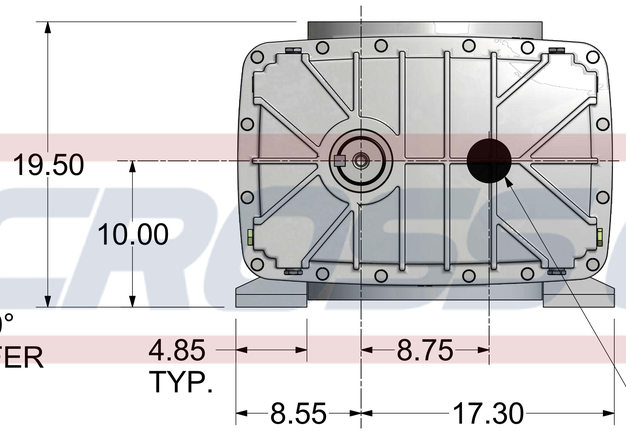


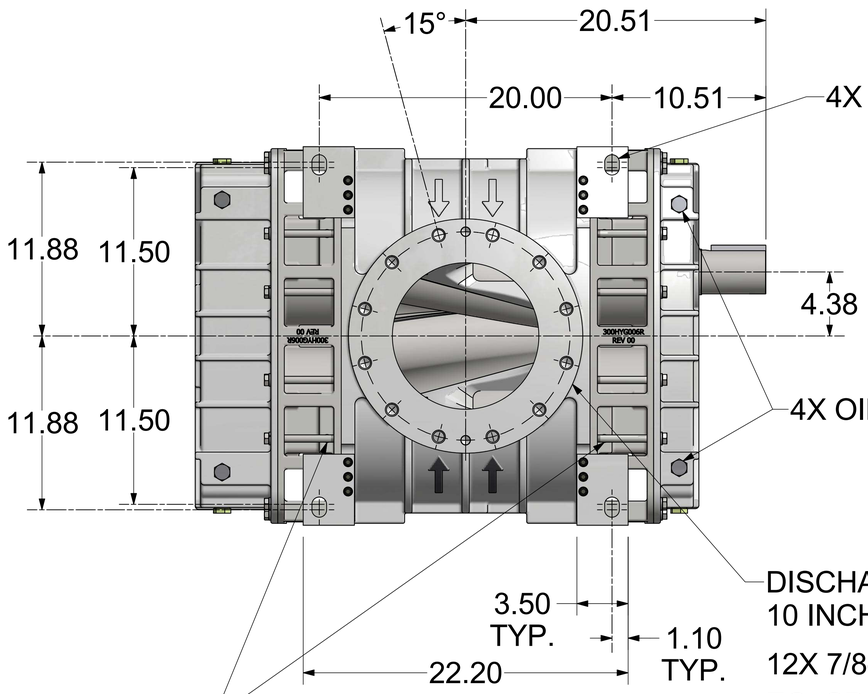
INLET PORT
10 INCH 150LB. FLANGE
12 INCH 7/8-9UNC-2B ↧ 1.25
EQ. SPACED ON Ø14.25 B.C.



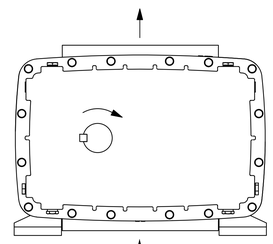
SECTION A-A
SCALE 1 : 1



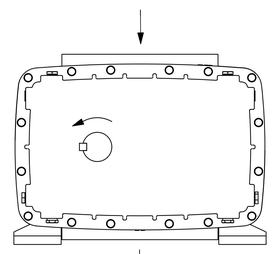




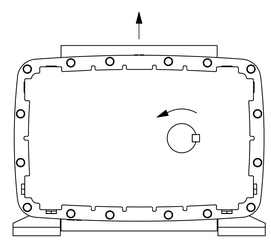
DISCHARGE PORT
10 INCH 150LB. FLANGE
12X 7/8-9UNC-2B ↧ 1.25
EQ. SPACED ON Ø14.25 B.C.



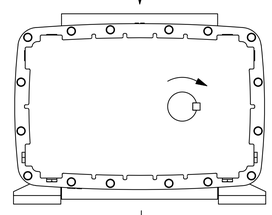
LHTD CW ROTATION
LEFT HAND TOP DISCHARGE



LHBD CCW ROTATION (SHOWN)
LEFT HAND BOTTOM DISCHARGE



RHTD CCW ROTATION
RIGHT HAND TOP DISCHARGE



RHBD CW ROTATION
RIGHT HAND BOTTOM DISCHARGE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.

SURFACE ROUGHNESS MAXIMUM PER ASME B46.1.
FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± AS SPECIFIED
TOL. ON ANGLES: = ± 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Gardner Denver Inc.
Quincy, IL.

HEAT TREATMENT | ENG. REF.

DESCRIPTION: 4093-GRP-BLOWER
HELIFLOW 817 HORIZONTAL

DRAWN BY:		SIZE	ENGR. APPROVAL	DWG NO.	REV
pmc2275	8/29/2017	E	exp7693	305HYG800	02
CHECKED BY:		SCALE		SHEET	
exp7693	10/4/2017	1/4		1 OF 1	