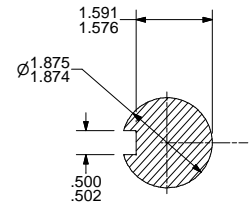
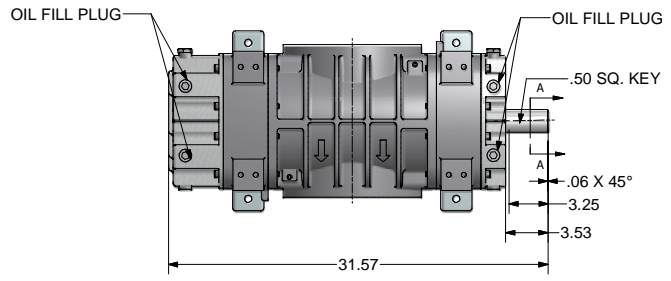
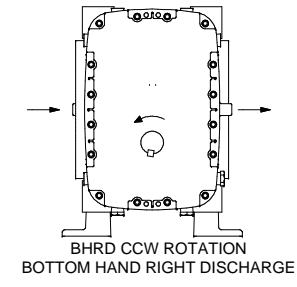
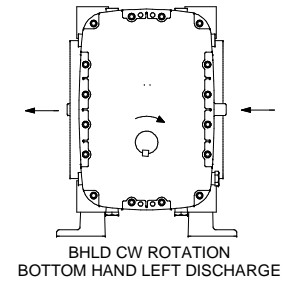
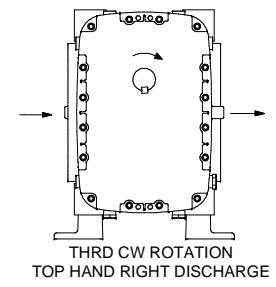
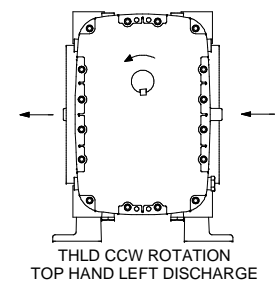
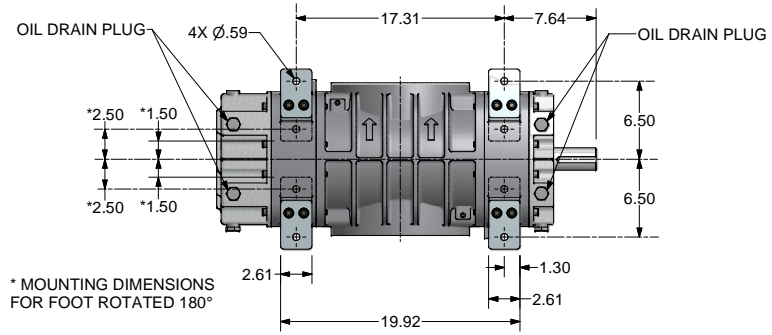
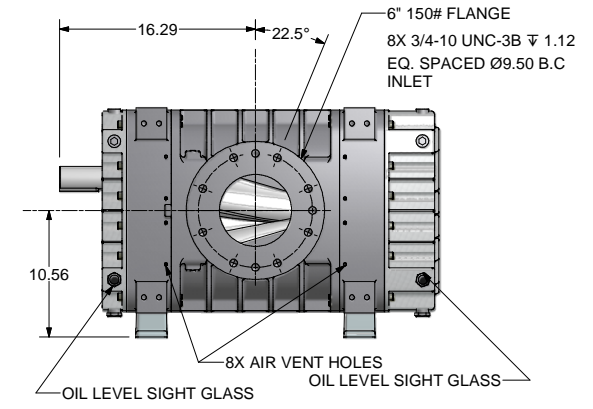
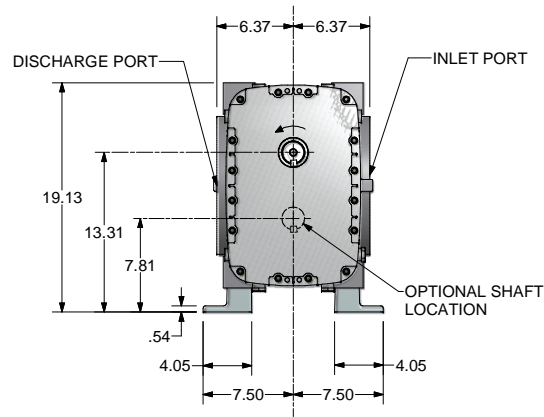
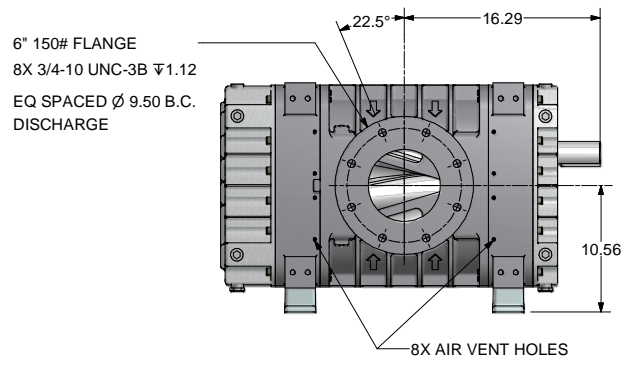


ZONE		REVISION HISTORY		DATE	DWN	CHK
A	REV	DESCRIPTION				
A		RELEASED PER ECR 10/02/21				
B		REVISED AND REDRAWN PER ECR 10/01/16		09/14/2012	L&T	TAM



SECTION A-A
SCALE 1 : 1



FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUNDEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREADS THERE ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ± .05
TOL. ON DECIMALS: XX = ± .02
TOL. ON DECIMALS: XXX = ± .01 AS SPECIFIED
TOL. ON ANGLES: ± 0° 30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 (GAGING SYSTEM 2) 11.0.2.4, AND B1.20.1 & B1.20.3

Gardner Denver Inc. Quincy, IL		HEAT TREATMENT	ENG. REF:
DWN BY: 6610 10/7/2011		TITLE: OUTLINE-BARE UNIT	
C/D BY: RRB 10/8/2011		HELIFLOW 514 VERTICAL	
		303HYE800	