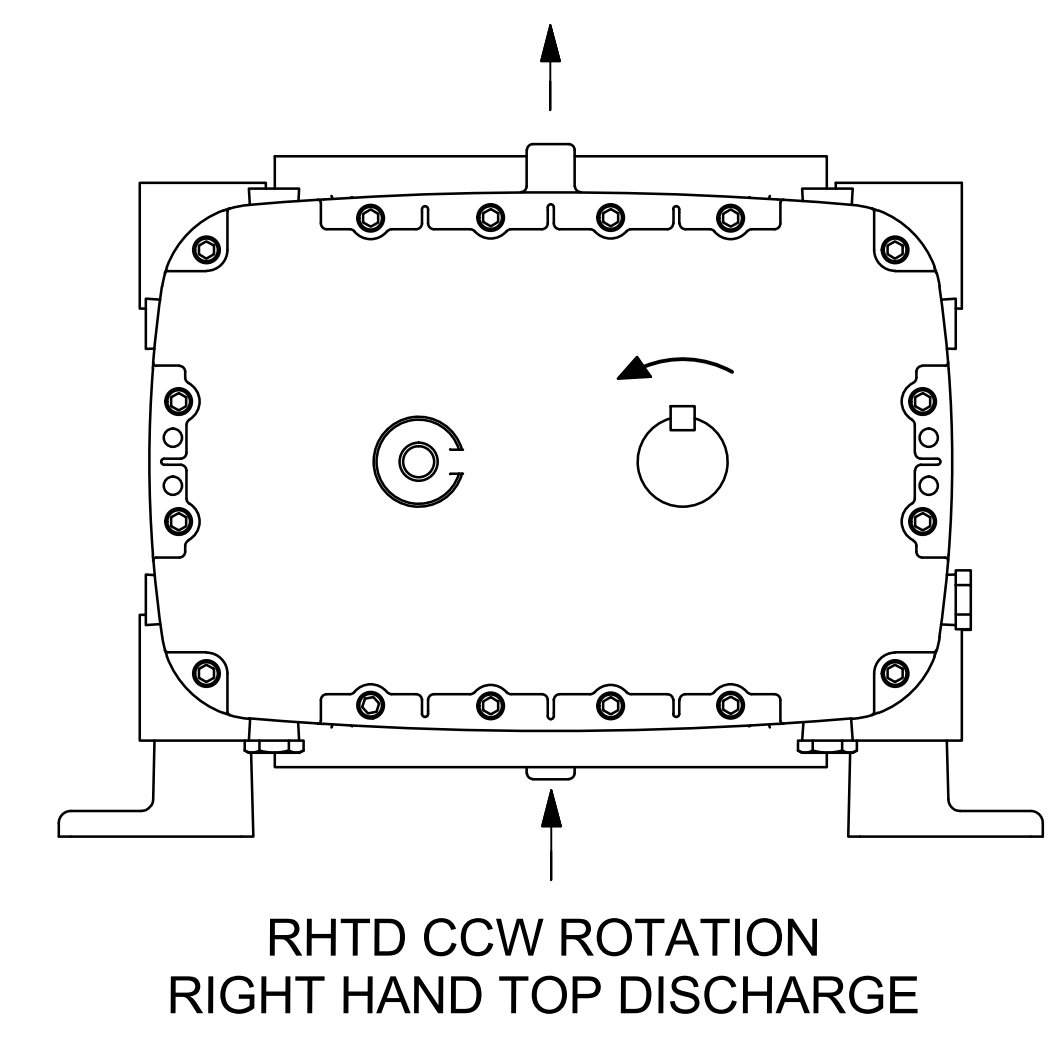
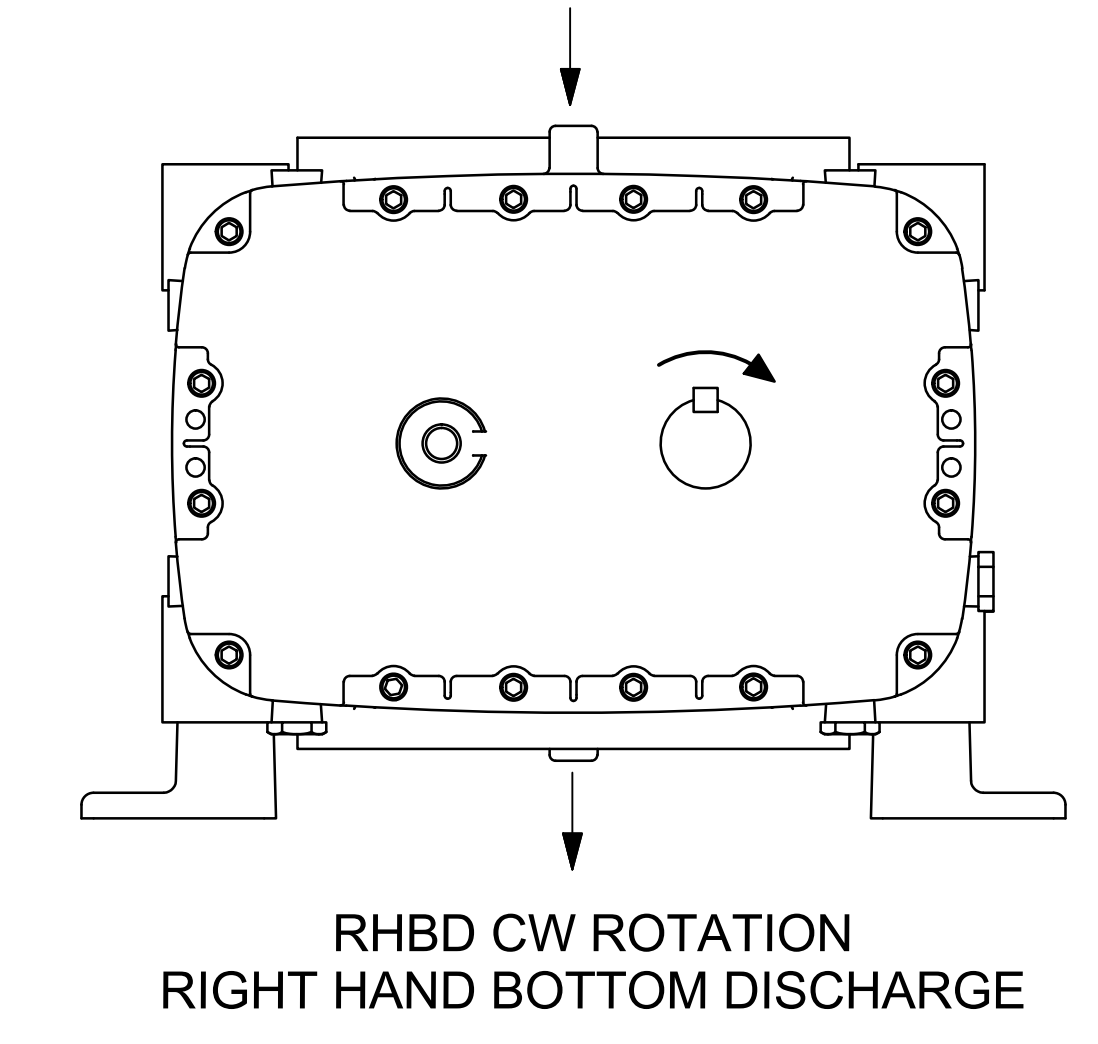
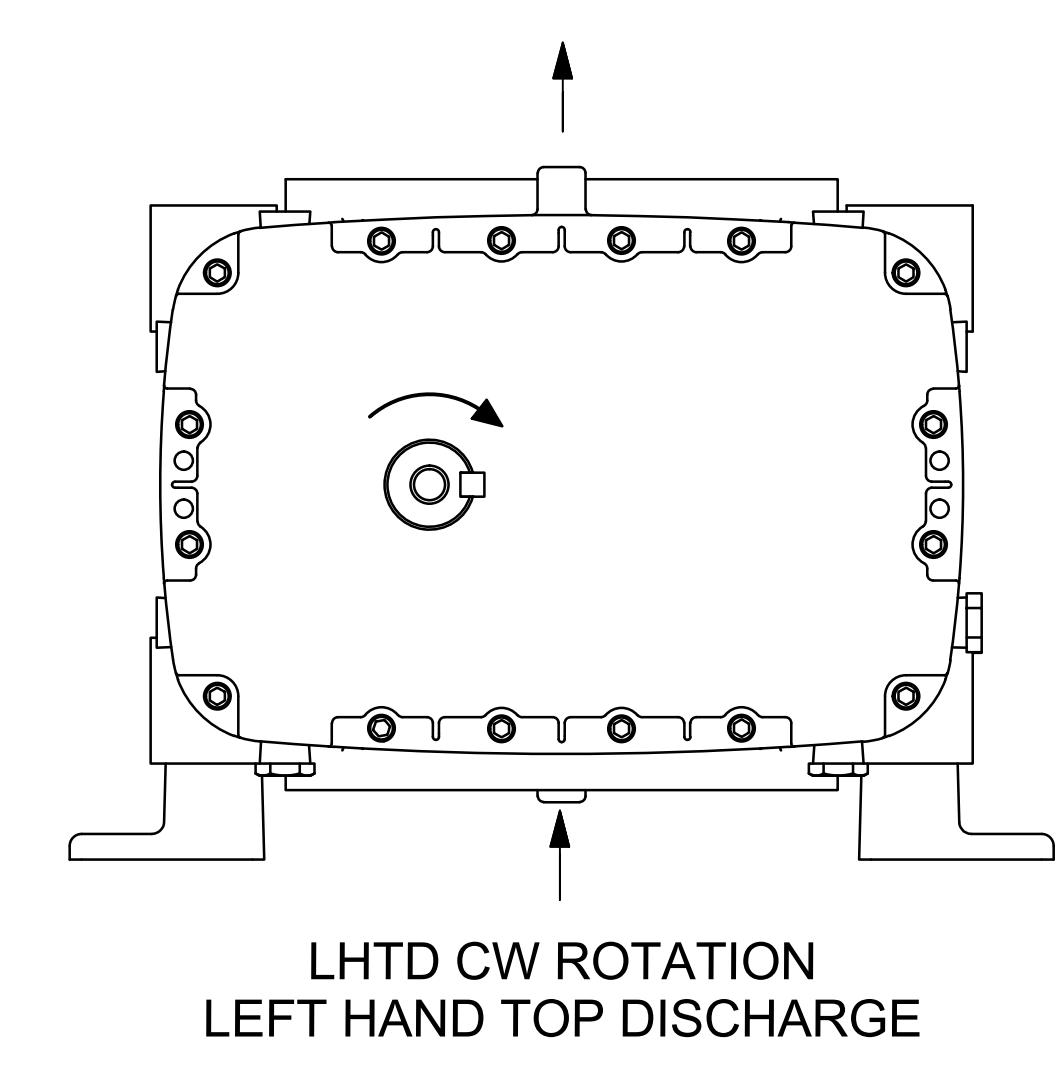
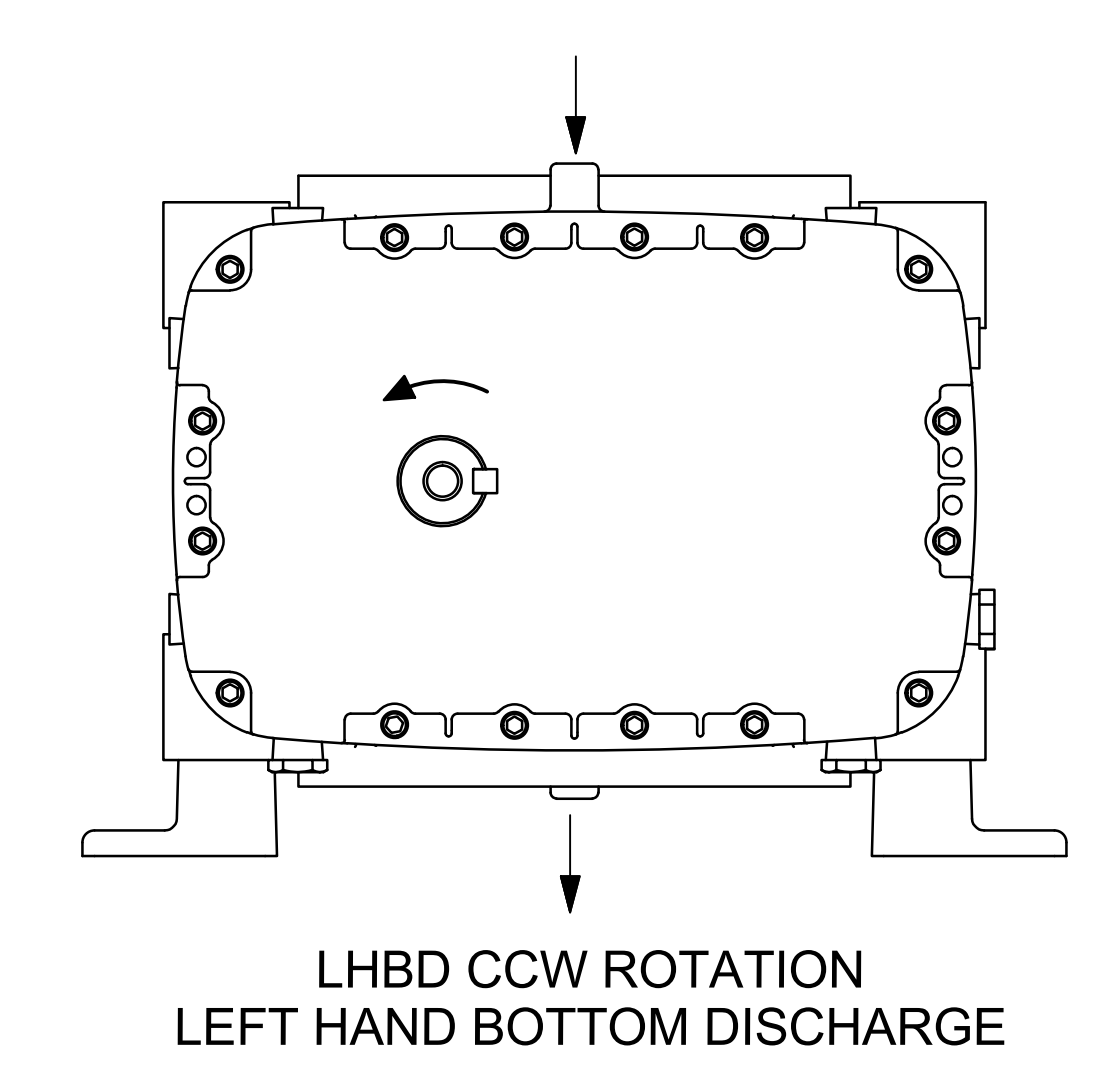
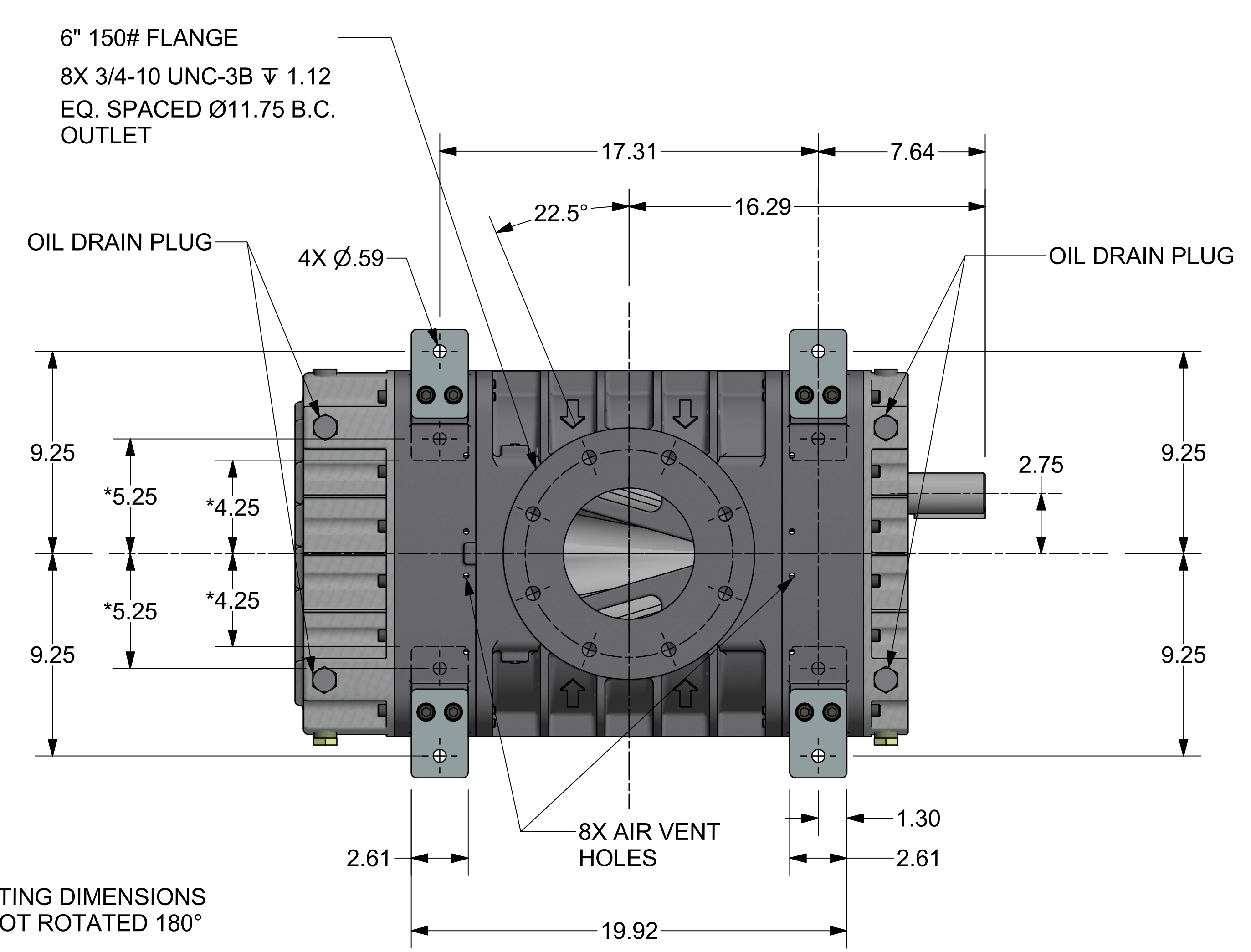
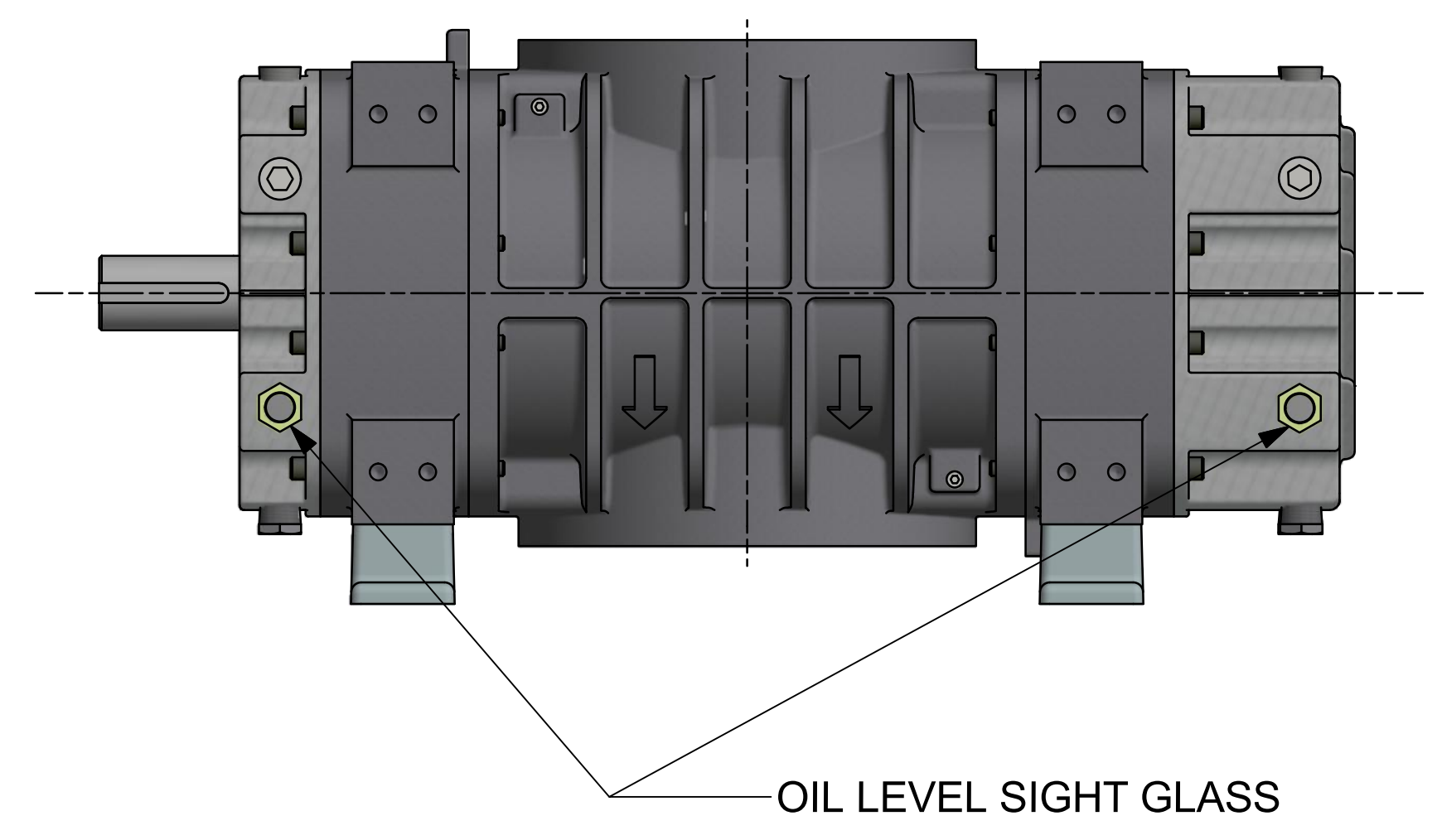
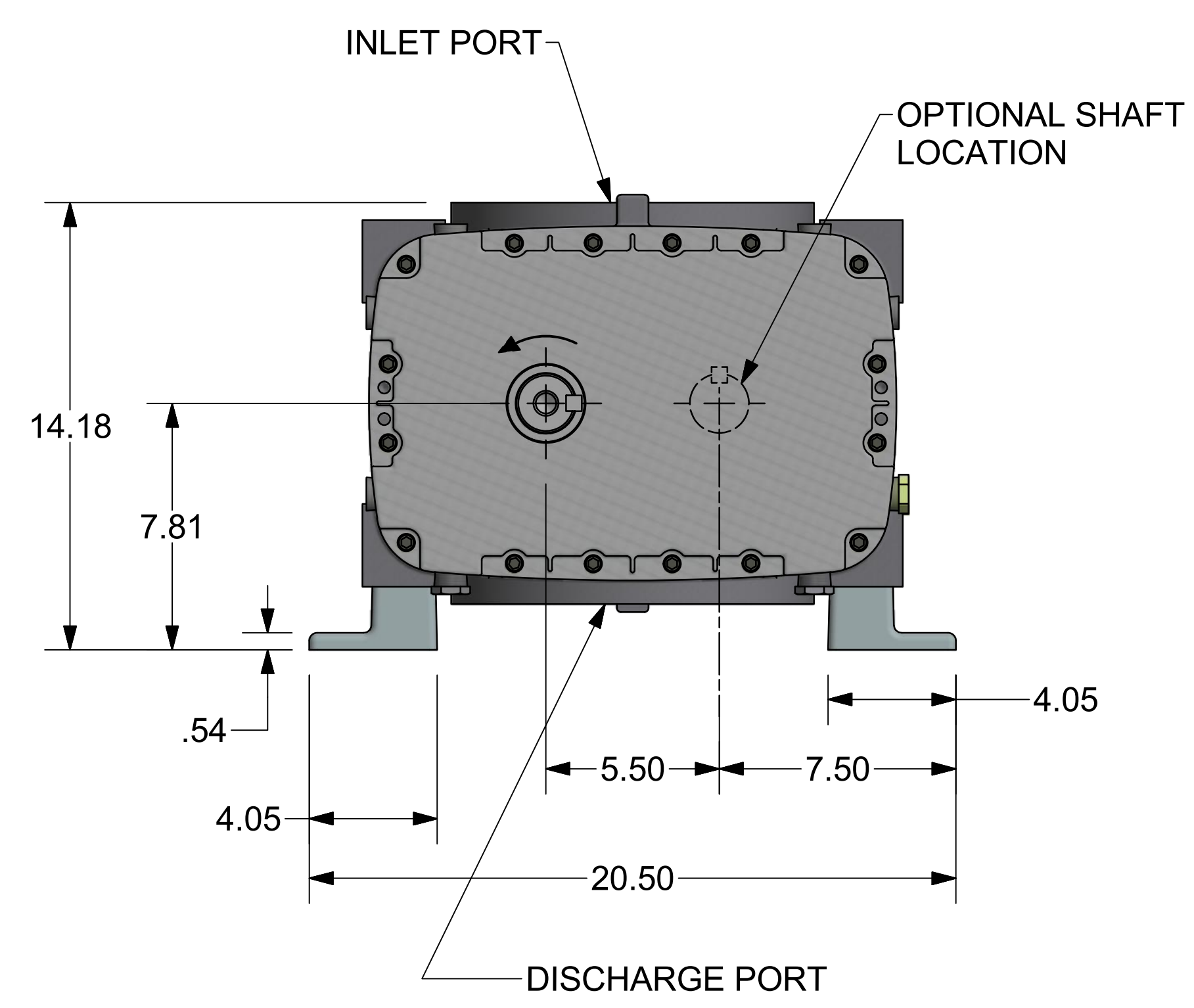
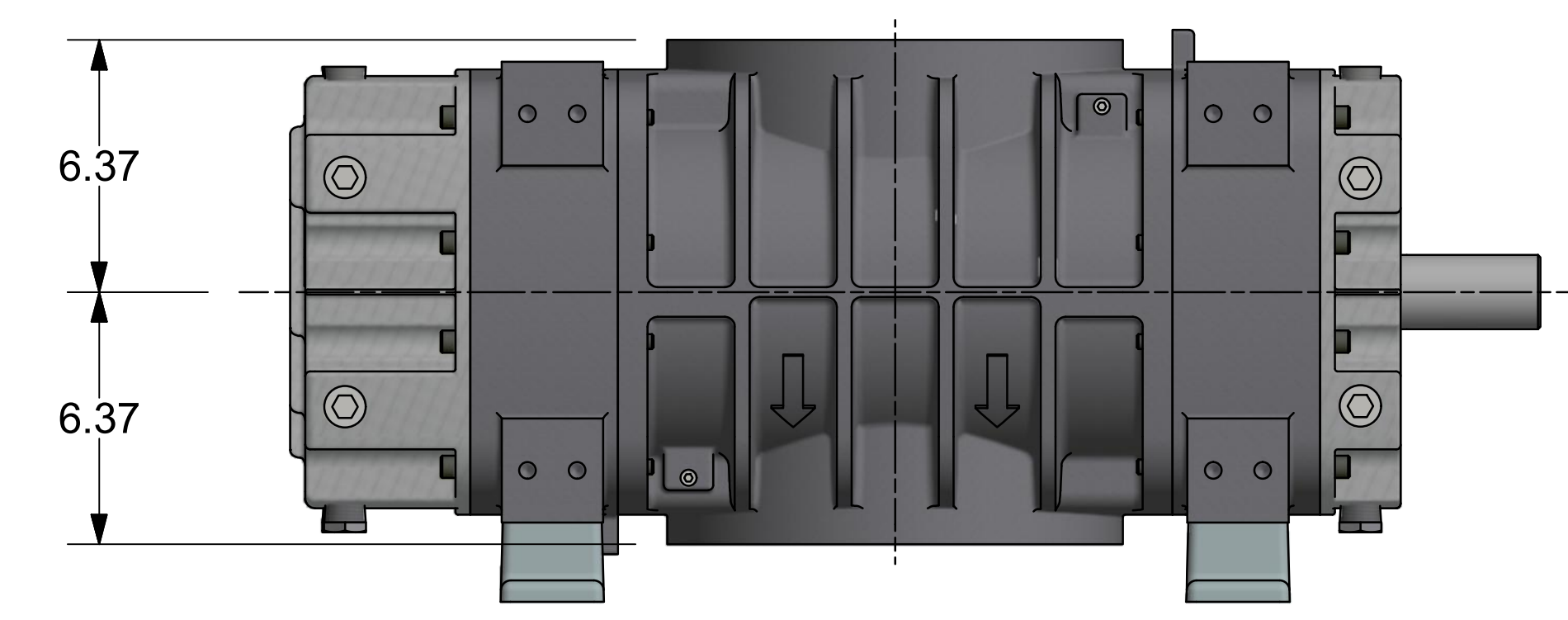
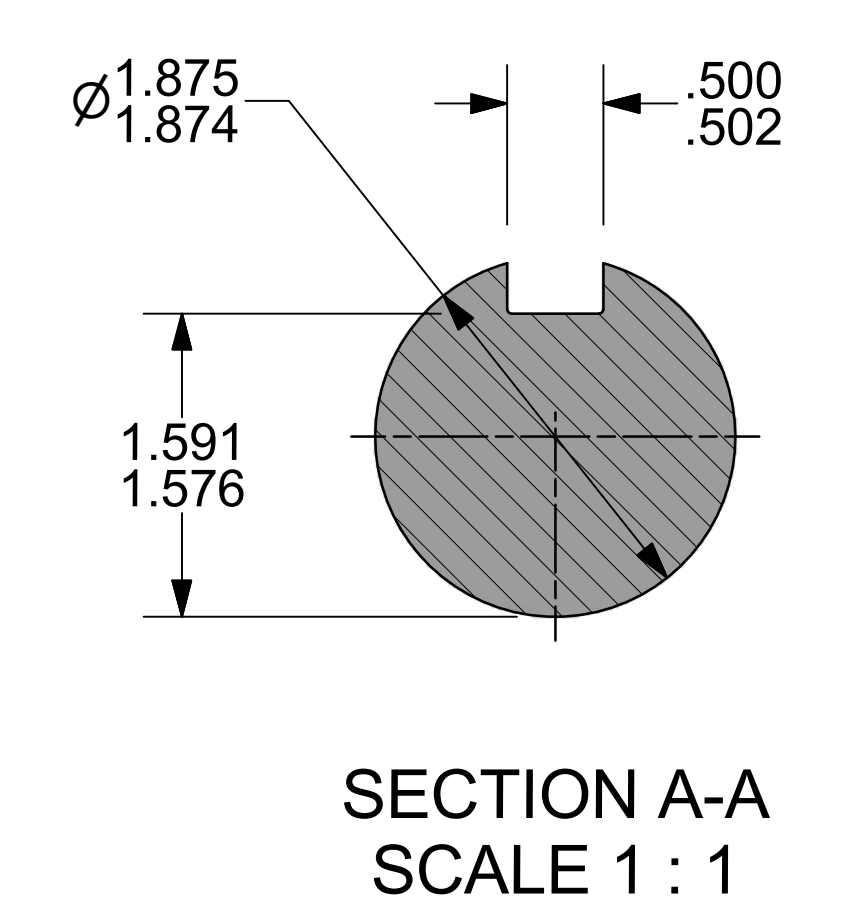
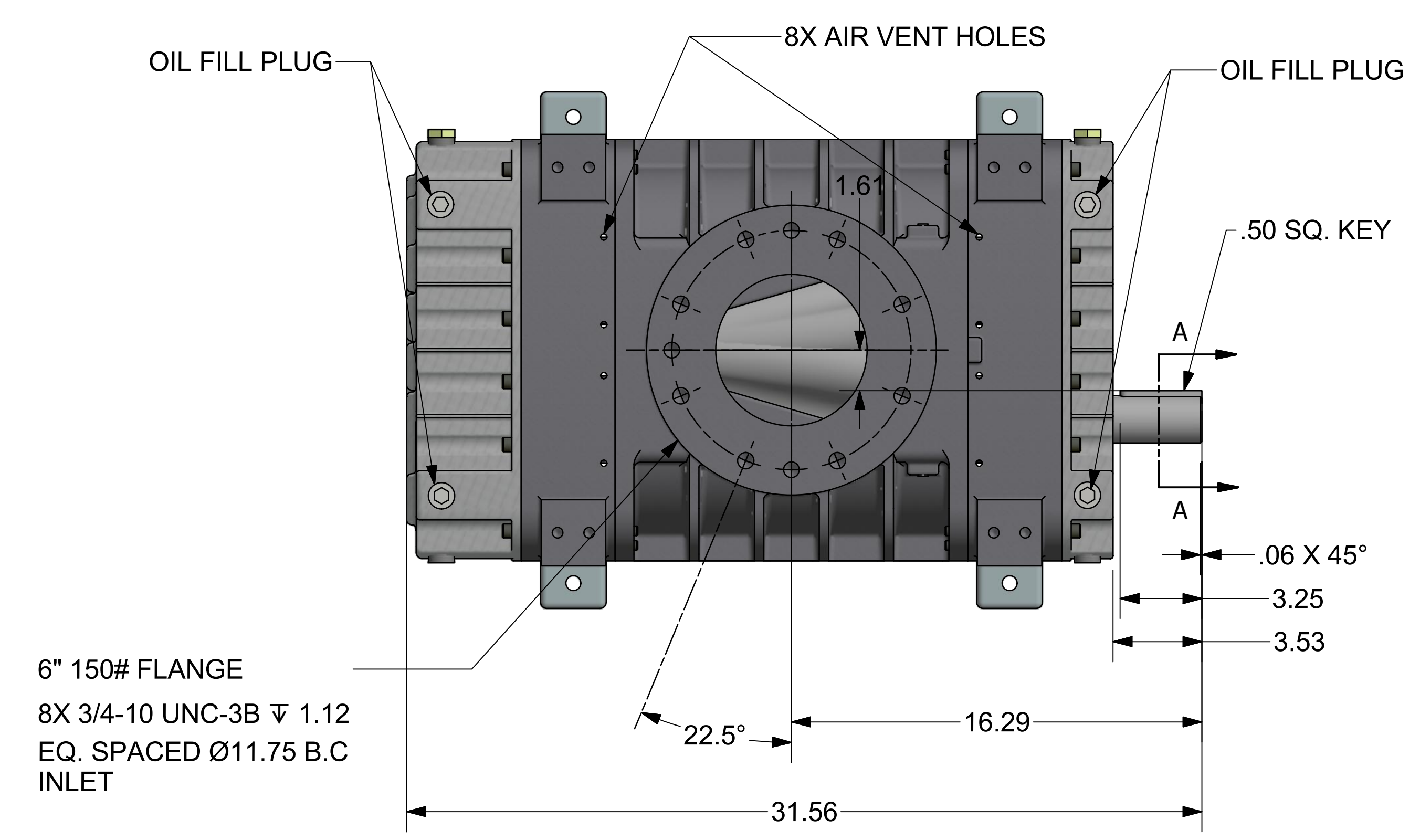


REVISION HISTORY						
ZONE	REV	DESCRIPTION	ECN #	DATE	DWN	CHK
	03	CHANGED SIGHT GLASS LOCATION TO RIGHT SIDE	1121287	10-Oct-18	exs7247	mws0121



FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = \pm .05
TOL. ON DECIMALS: XX = \pm .02
TOL. ON DECIMALS: XXX = \pm AS SPECIFIED
TOL. ON ANGLES: \pm 0'-30"

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

HEAT TREATMENT ENG. REF:

Gardner Denver
Gardner Denver Inc.
Quincy, IL

TITLE: **OUTLINE-BARE UNIT**
HELIFLOW 514 HORIZONTAL

DWN BY TAM 09-Oct-11
CKD BY RRB 09-Oct-11

SCALE: 1/4

SHEET 1 OF 1