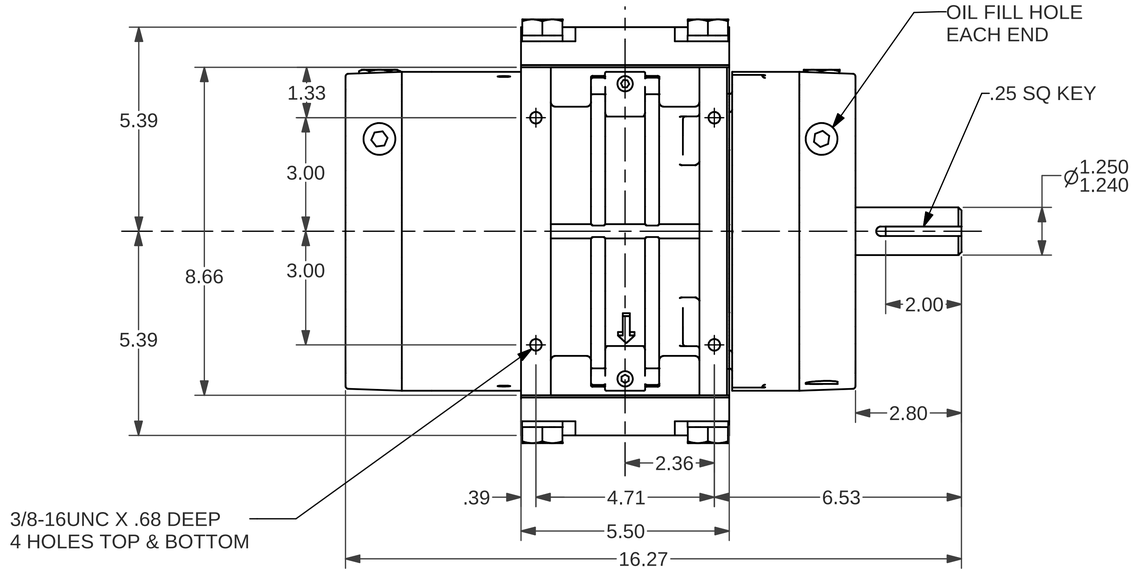
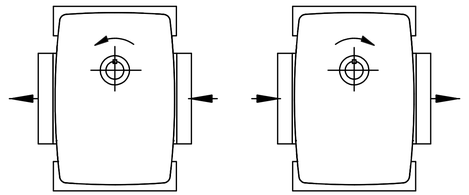
LET	REVISION	DATE	DR.	CK.
A	RELEASED (C/M 1023202)	11/22/04	SLM	SM

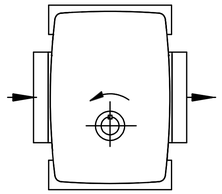
GDHF-DIM-406V
DATE-10/01/07



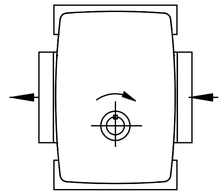


THLD CCW ROTATION
TOP HAND LEFT DISCHARGE

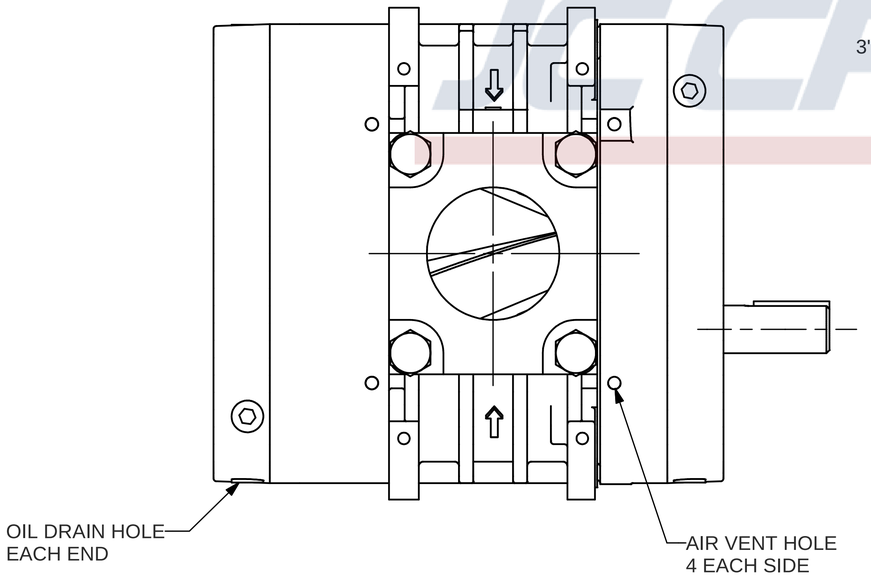
THRD CW ROTATION
TOP HAND RIGHT DISCHARGE

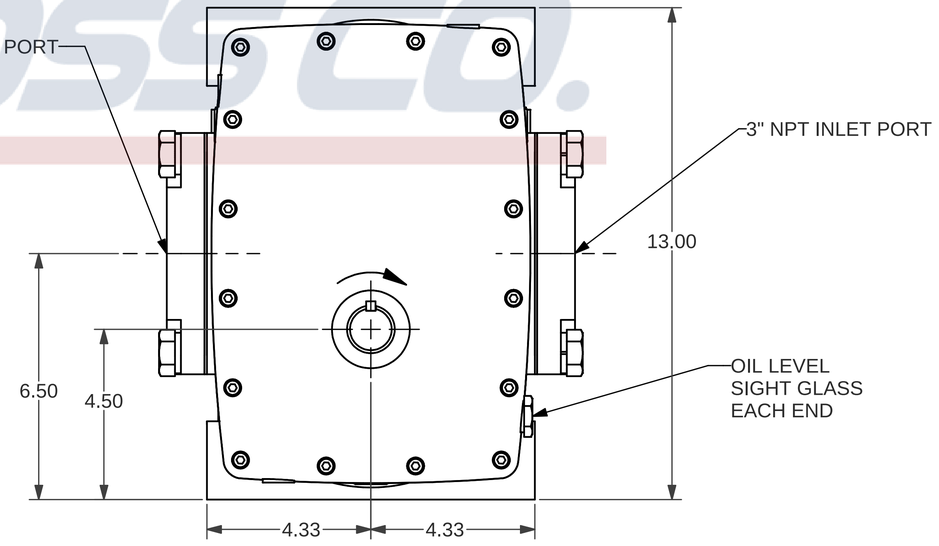


BHRD CCW ROTATION
BOTTOM HAND RIGHT DISCHARGE



BHLD CW ROTATION (SHOWN)
BOTTOM HAND LEFT DISCHARGE





FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1 SPEC
TAP DRILL DEPTHS ARE MAXIMIM.
FULL THREAD DEPTHS ARE MINIMUM.

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± .010
TOL. ON ANGLES: ` 0'-30'

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

THIRD ANGLE PROJECTION

Gardner Denver
Gardner Denver Inc.
Peachtree City, GA

HEAT TREATMENT | ENG. REF:

TITLE: OUTLINE-BARE UNIT
HF406 VERT

DWN BY SLM 11/22/04	SIZE D	ENGR. APPROVAL	DWG.NO. 306HYC800	REV A
CK'D BY SM 11/22/04	SCALE 1/2		SHEET 1 OF 1	