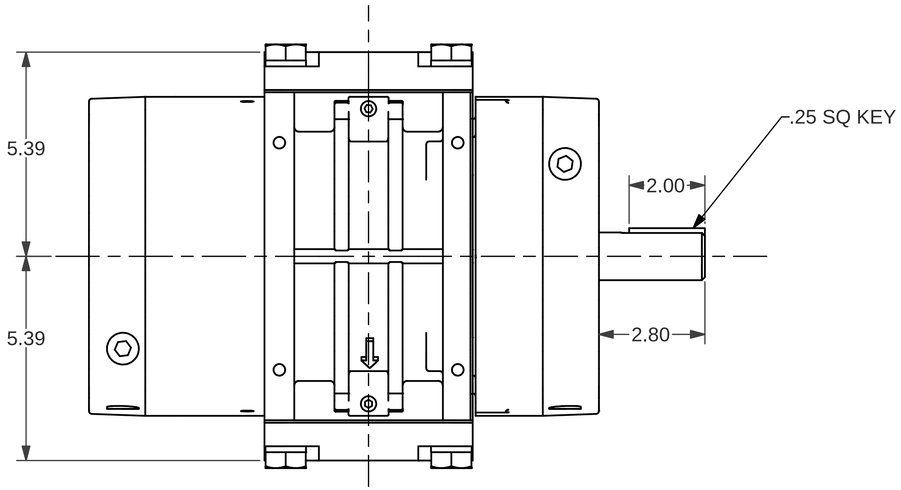
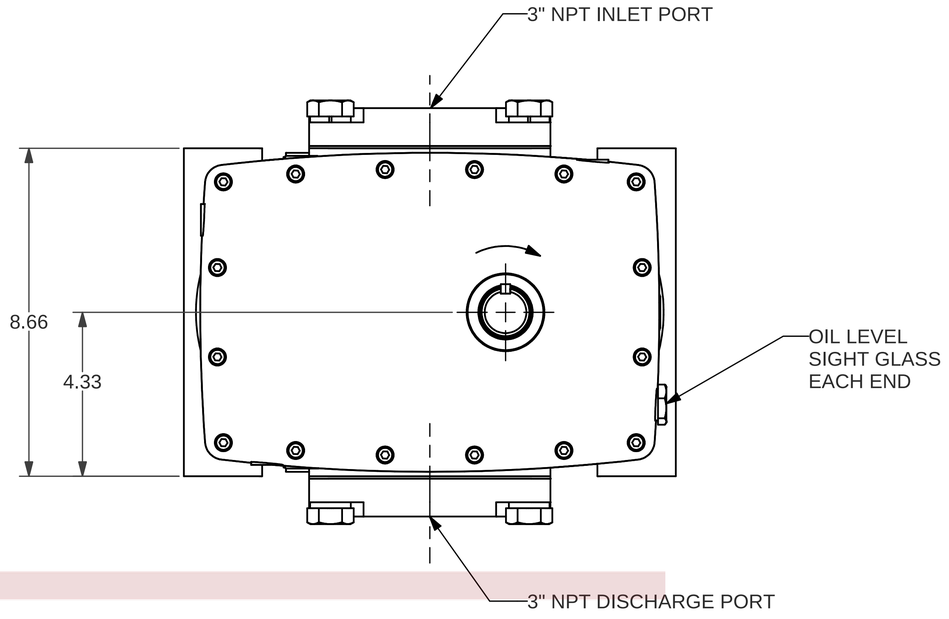
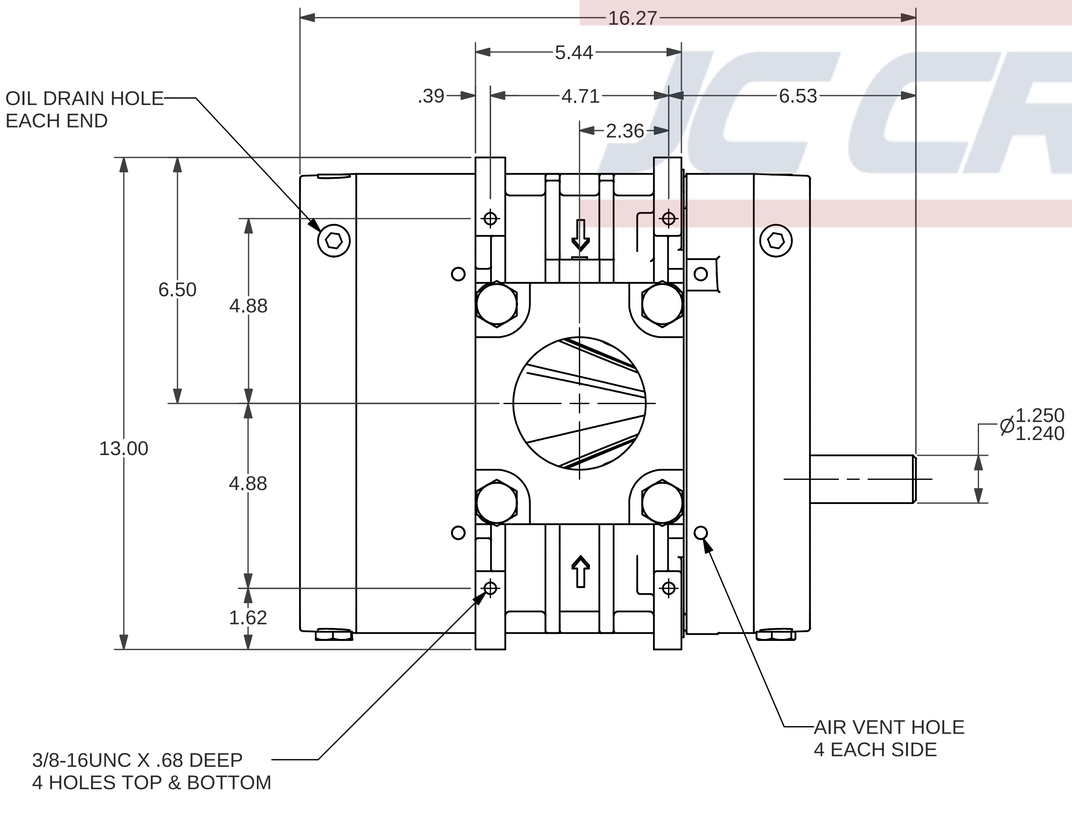
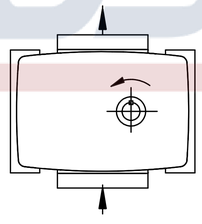
LET	REVISION	DATE	DR.	CK.
A	RELEASED (C/M 1023202)	11/22/04	SLM	SM

GDHF-DIM-406H
DATE-10/01/07

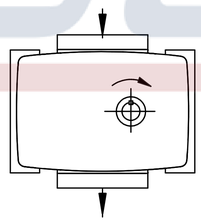




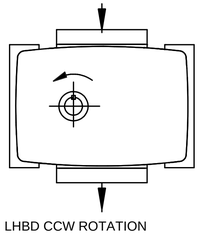




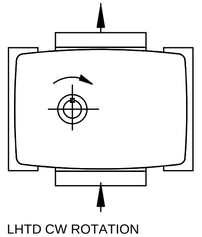
RHTD CCW ROTATION
RIGHT HAND TOP DISCHARGE



RHBD CW ROTATION (SHOWN)
RIGHT HAND BOTTOM DISCHARGE



LHBD CCW ROTATION
LEFT HAND BOTTOM DISCHARGE



LHTD CW ROTATION
LEFT HAND TOP DISCHARGE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1 SPEC
TAP DRILL DEPTHS ARE MAXIMM.
FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± .010
TOL. ON ANGLES: ` 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

Gardner Denver
Gardner Denver Inc.
Peachtree City, GA

HEAT TREATMENT | ENG. REF:

TITLE: OUTLINE-BARE UNIT
HF406 HORIZ

DWN BY SLM 11/22/04	SIZE D	ENGR. APPROVAL	DWG.NO. 307HYC800	REV A
CK'D BY SM 11/22/04	SCALE 1/2		SHEET 1 OF 1	

IC CROSS CO.