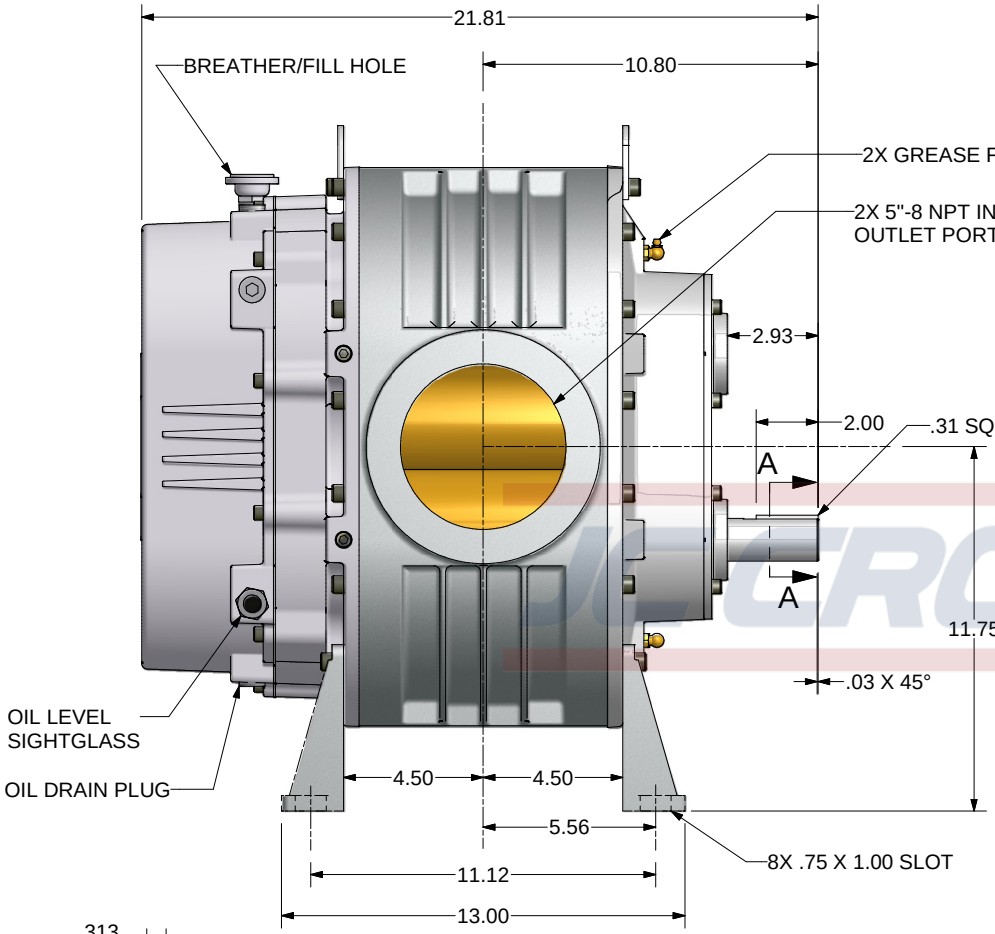
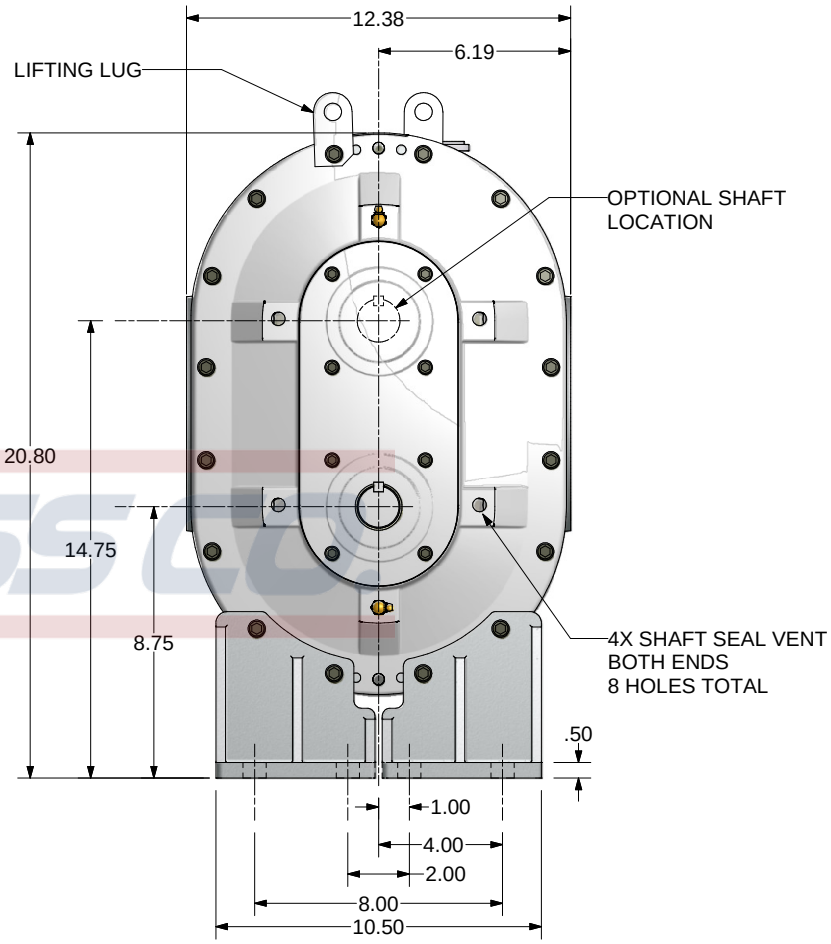
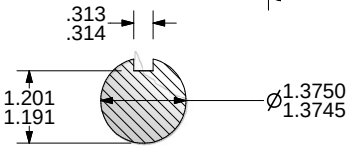
REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	A	RELEASED PER ECN 1045005			







SECTION A-A
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCKWISE (CW)	LEFT SIDE
	COUNTER CLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTER CLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± AS SPECIFIED
TOL. ON ANGLES: ± 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Gardner Denver Inc.
Quincy, IL.

HEAT TREATMENT | ENG. REF:

TITLE: OUTLINE-BARE UNIT
6MVR LEGEND GRS-SPL

DWN BY TAM 3/6/2009
CK'D BY RNS 3/6/2009

SIZE D | ENGR. APPROVAL | DWG NO. 315GAF800 | REV A
SCALE 1/2 | SHEET 1 OF 1