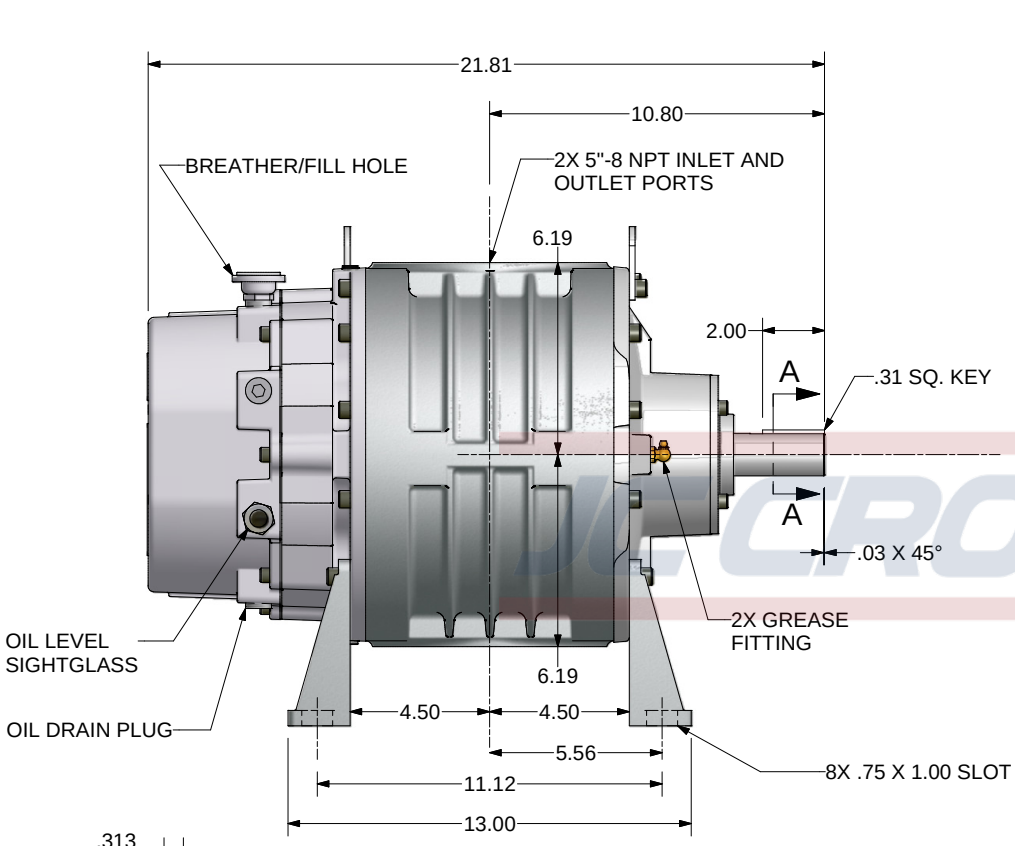
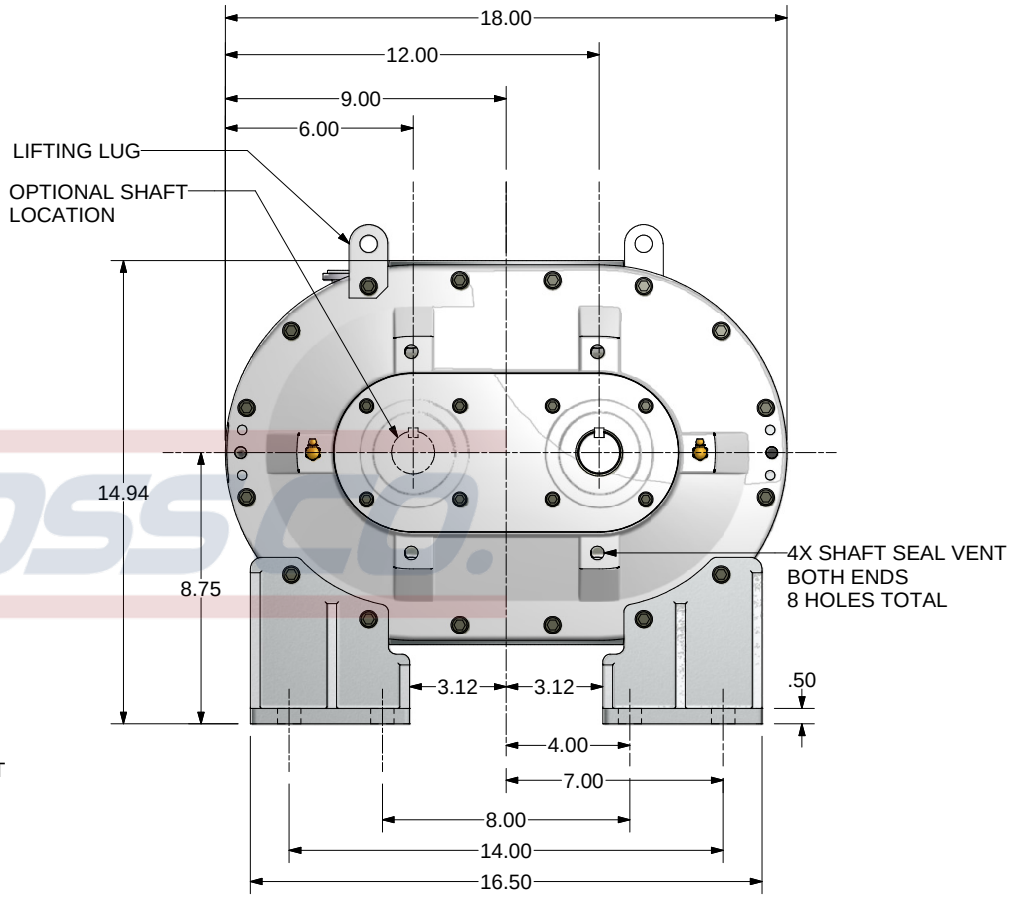
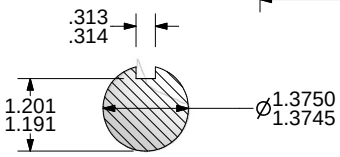
REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	A	RELEASED PER ECN 1045005			







SECTION A-A
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCKWISE (CW)	BOTTOM SIDE
	COUNTER CLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTER CLOCKWISE (CCW)	BOTTOM SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOL. ON DECIMALS: .X = ± .05
TOL. ON DECIMALS: .XX = ± .02
TOL. ON DECIMALS: .XXX = ± AS SPECIFIED
TOL. ON ANGLES: ± 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Gardner Denver Inc.
Quincy, IL.

HEAT TREATMENT | ENG. REF:

TITLE: OUTLINE-BARE UNIT
6MR LEGEND GRS-SPL

DWN BY TAM 3/6/2009
CK'D BY RNS 3/6/2009

SIZE D | ENGR. APPROVAL | DWG NO. 317GAF800 | REV A
SCALE 1/2 | SHEET 1 OF 1