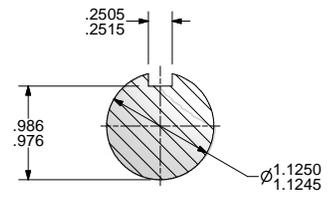
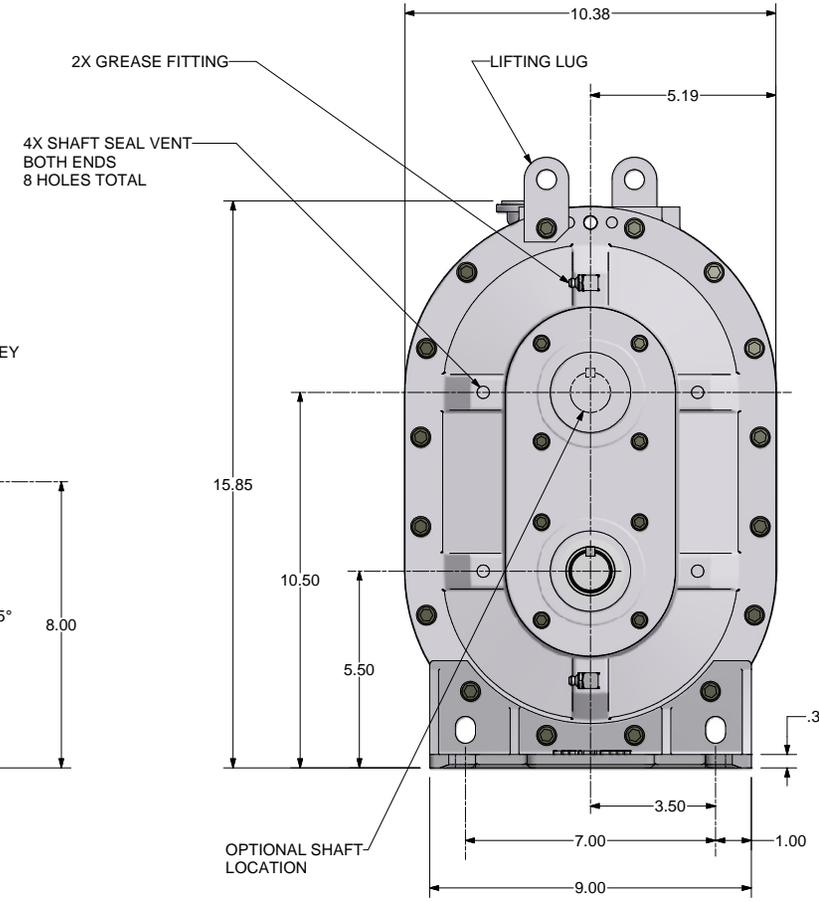
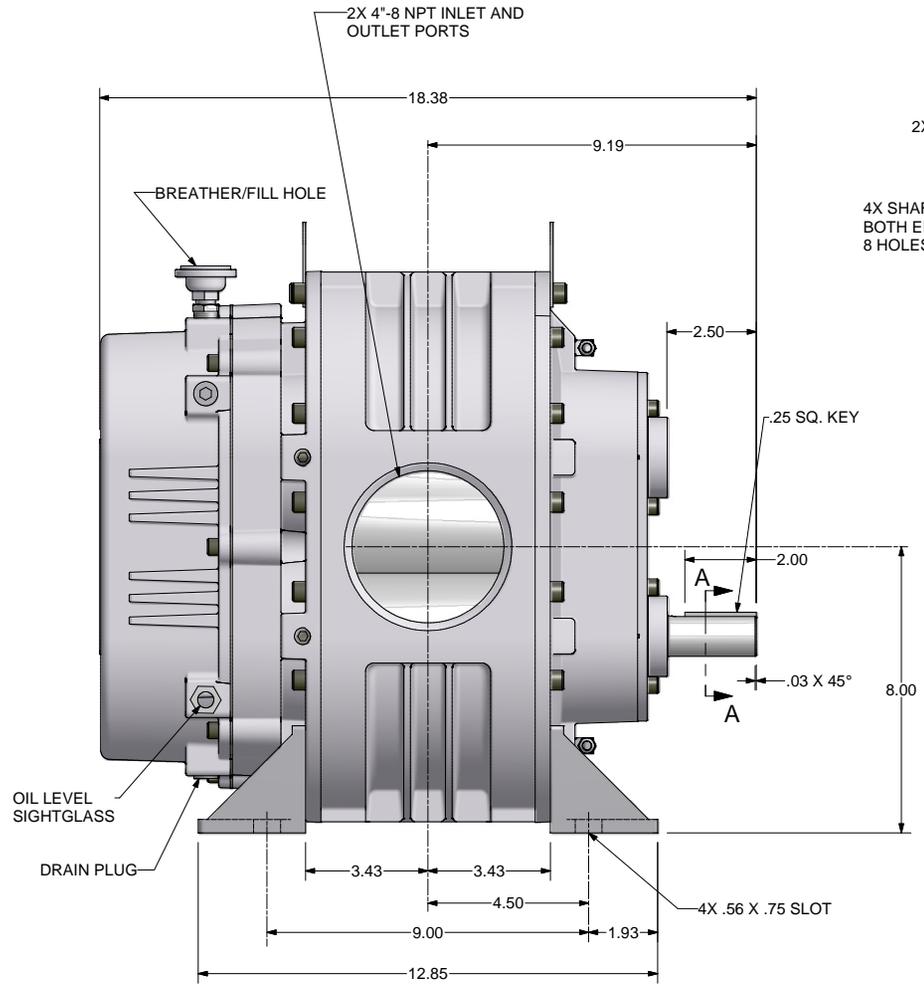


ZONE		REV	DESCRIPTION	DATE	DWN	CHK
		A	RELEASED PER ECN 1041337			



SECTION A-A
SCALE 2 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCK WISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ± .05
TOL. ON DECIMALS: XX = ± .02
TOL. ON DECIMALS: XXX = ± .01 AS SPECIFIED
TOL. ON ANGLES: ± 0°-30'

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO DIMENSIONS SPECIFIED

THREADS PER ASME B1.1 GRADING SYSTEM 21 UNLESS OTHERWISE SPECIFIED

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

THREADS PER ASME B1.1 GRADING SYSTEM 21 UNLESS OTHERWISE SPECIFIED

DATE: 8/11/2008
DWN BY: RSB
CND BY: RNS

HEAT TREATMENT: SMVR LEGEND GRS-SPL

ENGINEERING: 319GAE800

DATE: 8/11/2008

REV: 1