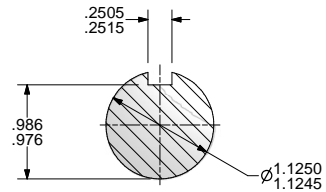
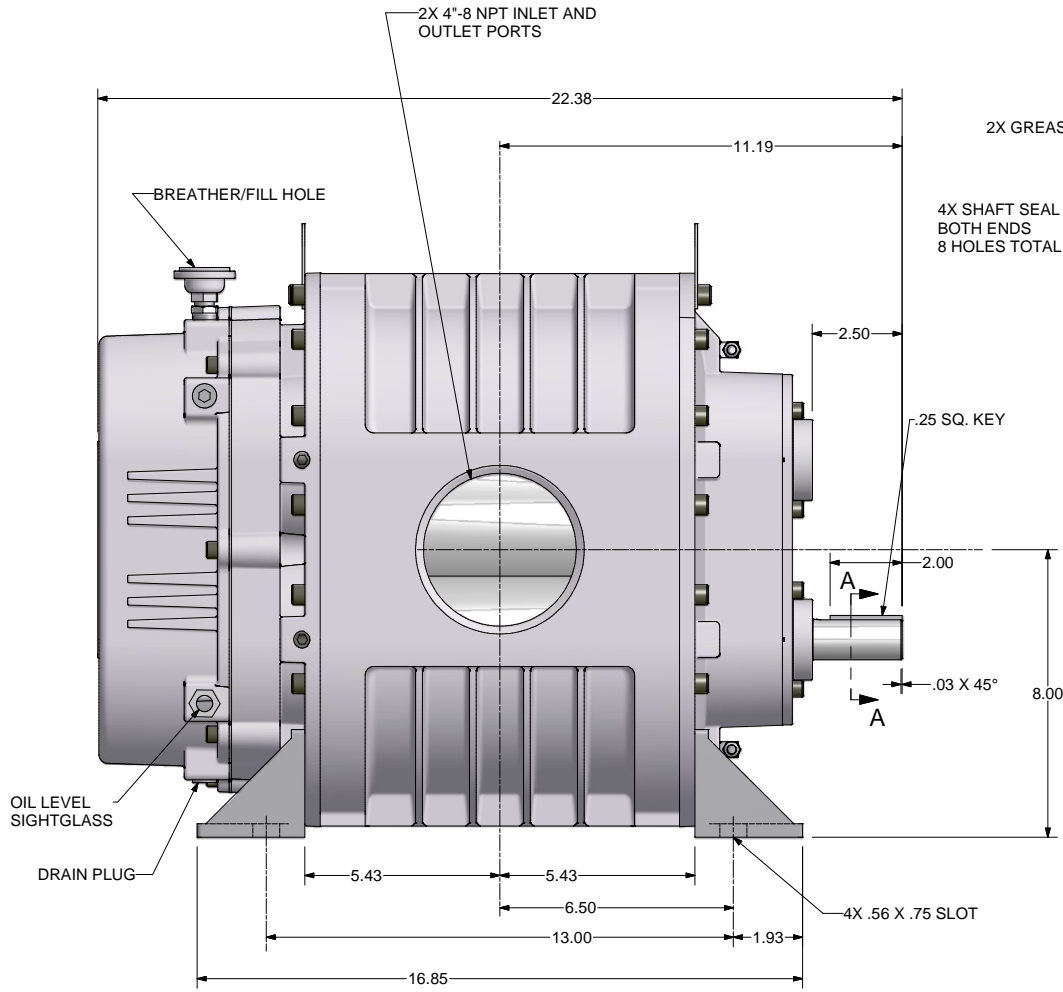
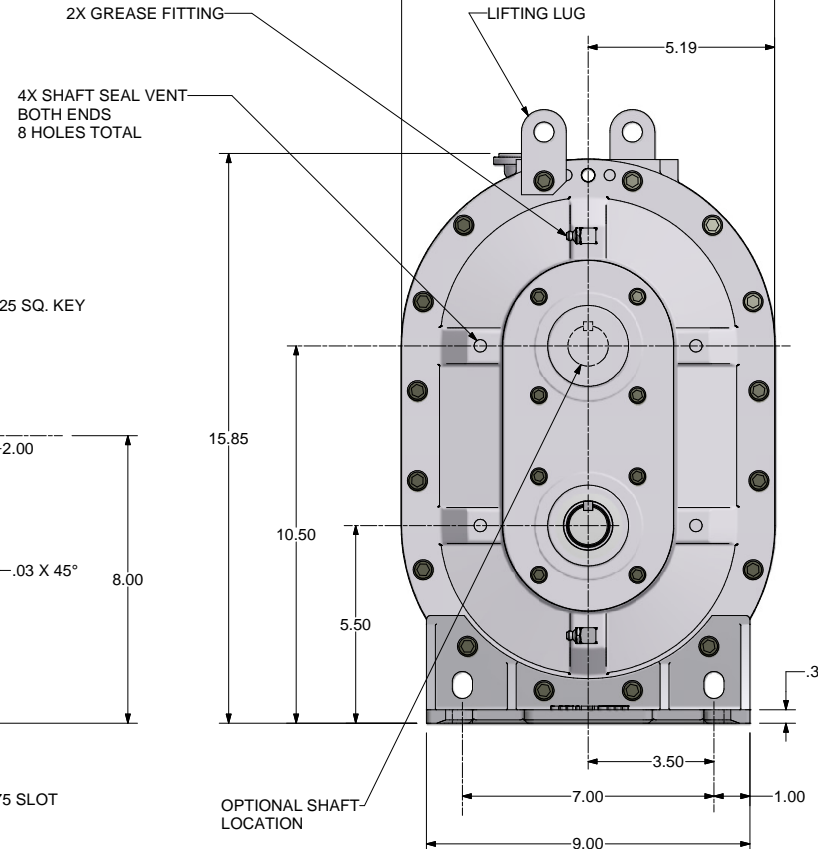


REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1041337		



SECTION A-A
SCALE 2 : 1



ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCK WISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ± .05
TOL. ON DECIMALS: XX = ± .02
TOL. ON DECIMALS: XXX = ± .01 AS SPECIFIED
TOL. ON ANGLES: ± 0°-30'

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1
FULL THREADS ON THE MINIMUM

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
THREADS PER ASME B1.1 GAGING SYSTEM 21.1.0.2.1. ANSI B1.20.1 & B1.20.3

Gardner Denver Inc.
Quincy, IL

THIRD ANGLE PROJECTION

DATE: 8/12/2008
DWN BY: RSB
CVD BY: RNS

HEAT TREATMENT: _____
ENG. REF: _____

TITLE: OUTLINE-BARE UNIT
SMP LEGEND: GRS-SPL

WCS: 321GAE800

Sheet 1 of 1