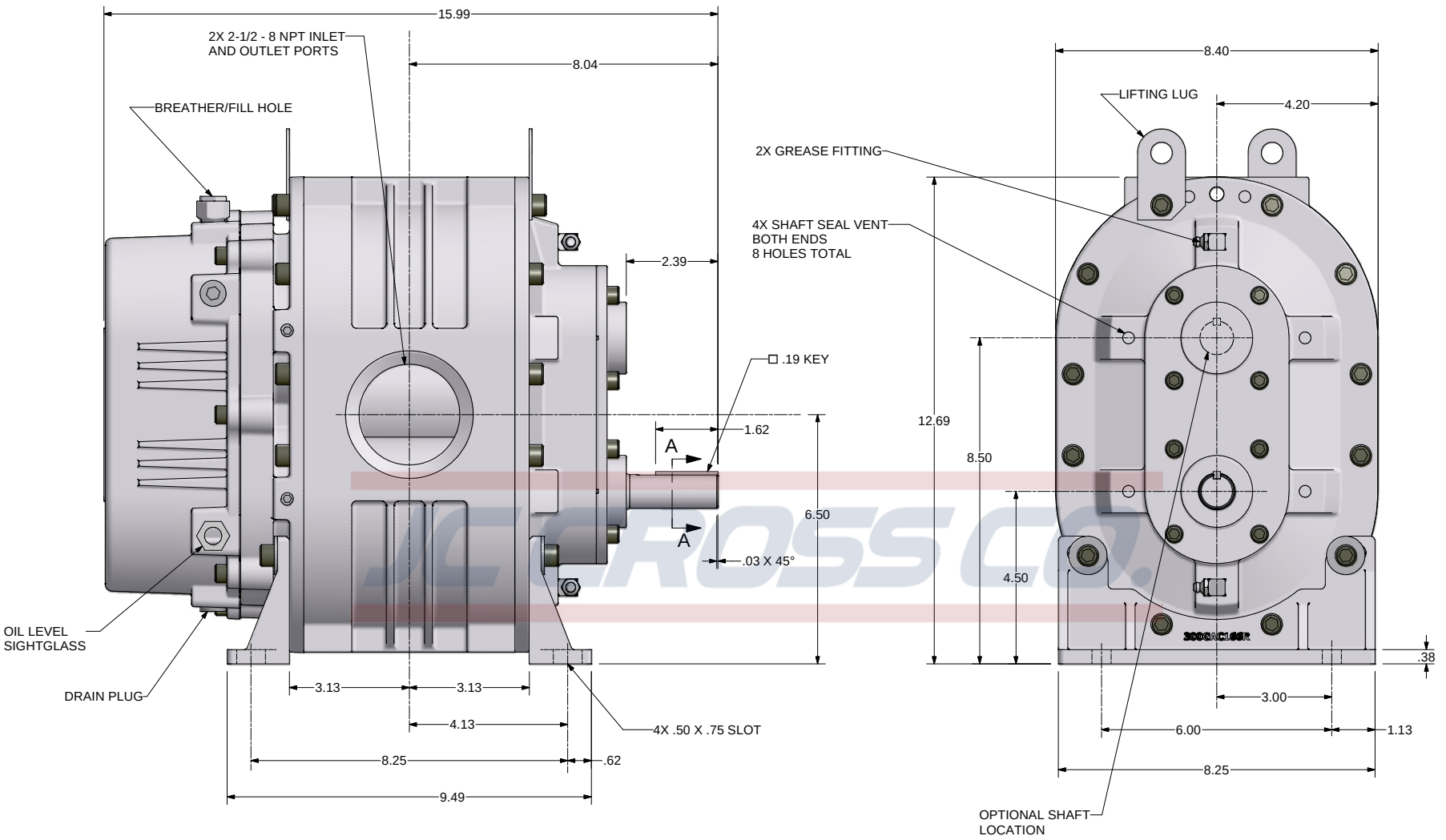
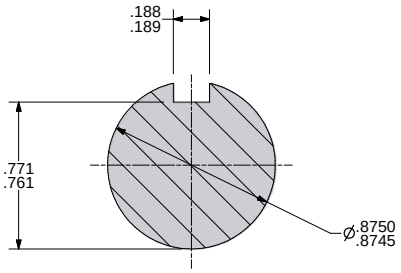
REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	A	RELEASED PER ECN 1042555			





SECTION A-A
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCK WISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1.
FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ± .05
TOL. ON DECIMALS: XX = ± .02
TOL. ON DECIMALS: .XXX = ± AS SPECIFIED
TOL. ON ANGLES: ± 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Gardner Denver Inc.
Quincy, IL.

HEAT TREATMENT | ENG. REF:

TITLE: OUTLINE-BARE UNIT
4MVR LEGEND GRS-SPL

DWN BY RRB 11/20/2008	SIZE E	MFG APPROVAL WSC	DWG NO. 326GAC800	REV A
CK'D BY RNS 11/20/2008	SCALE FULL	SHEET 1 OF 1		