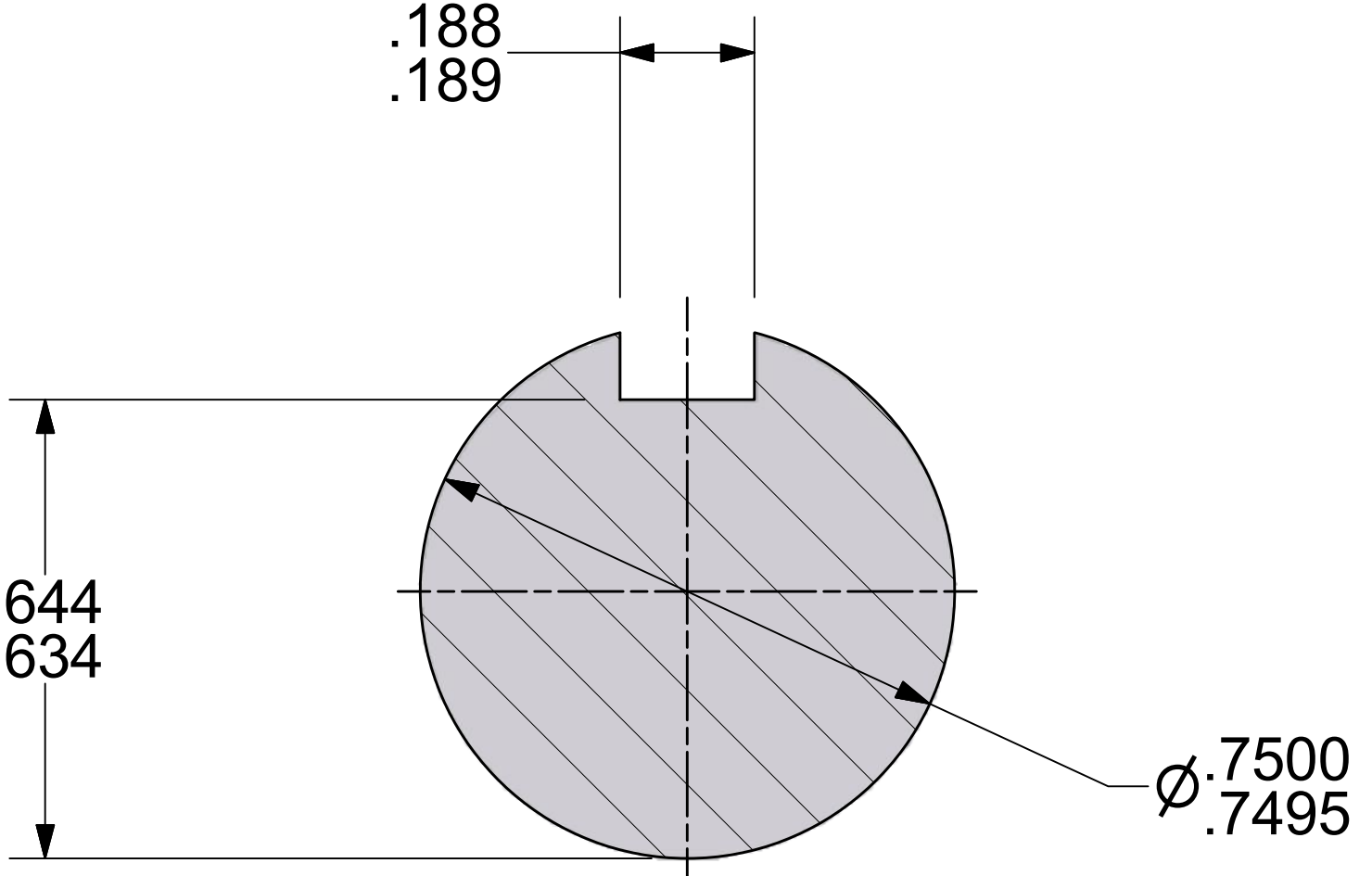
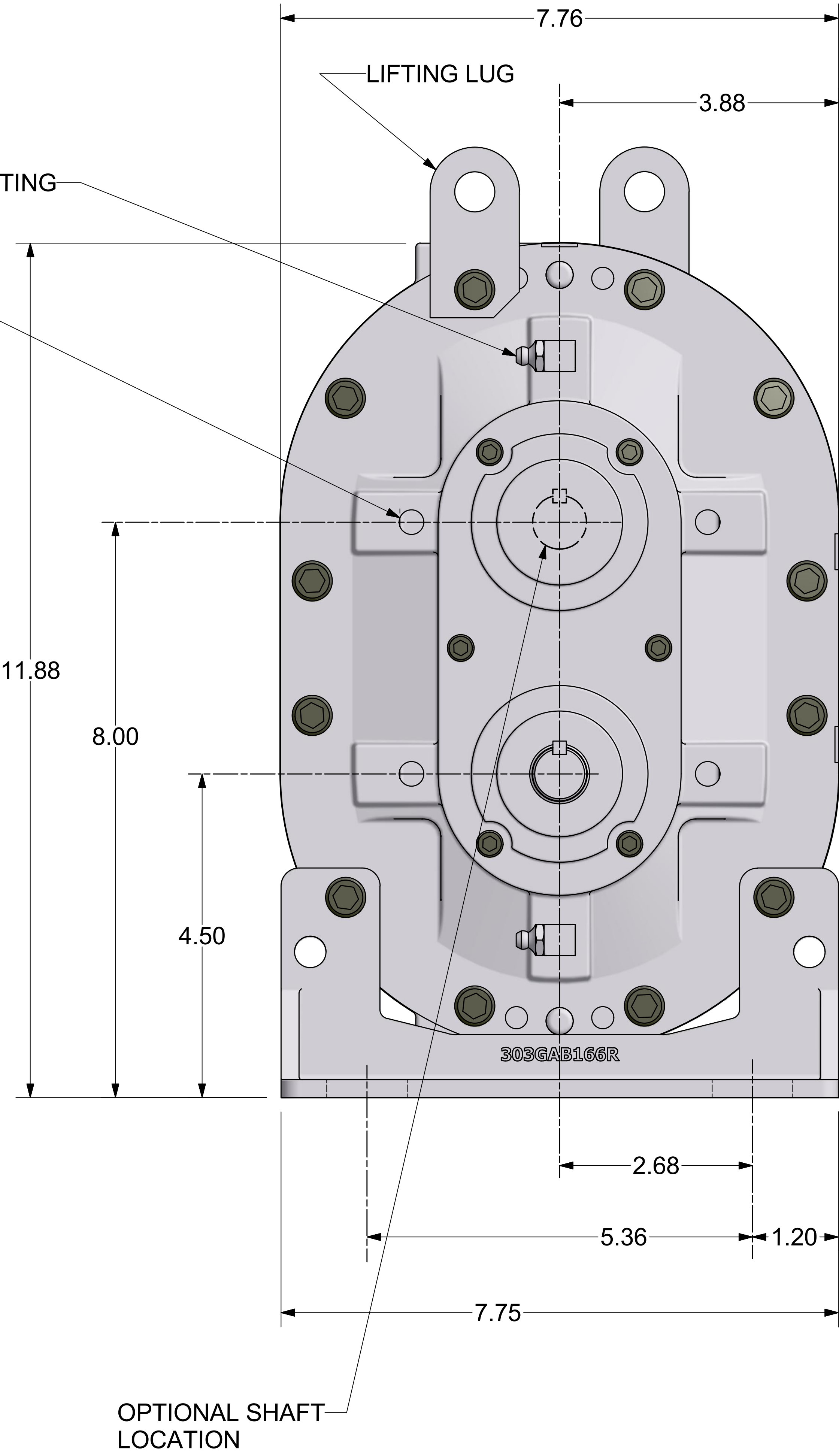
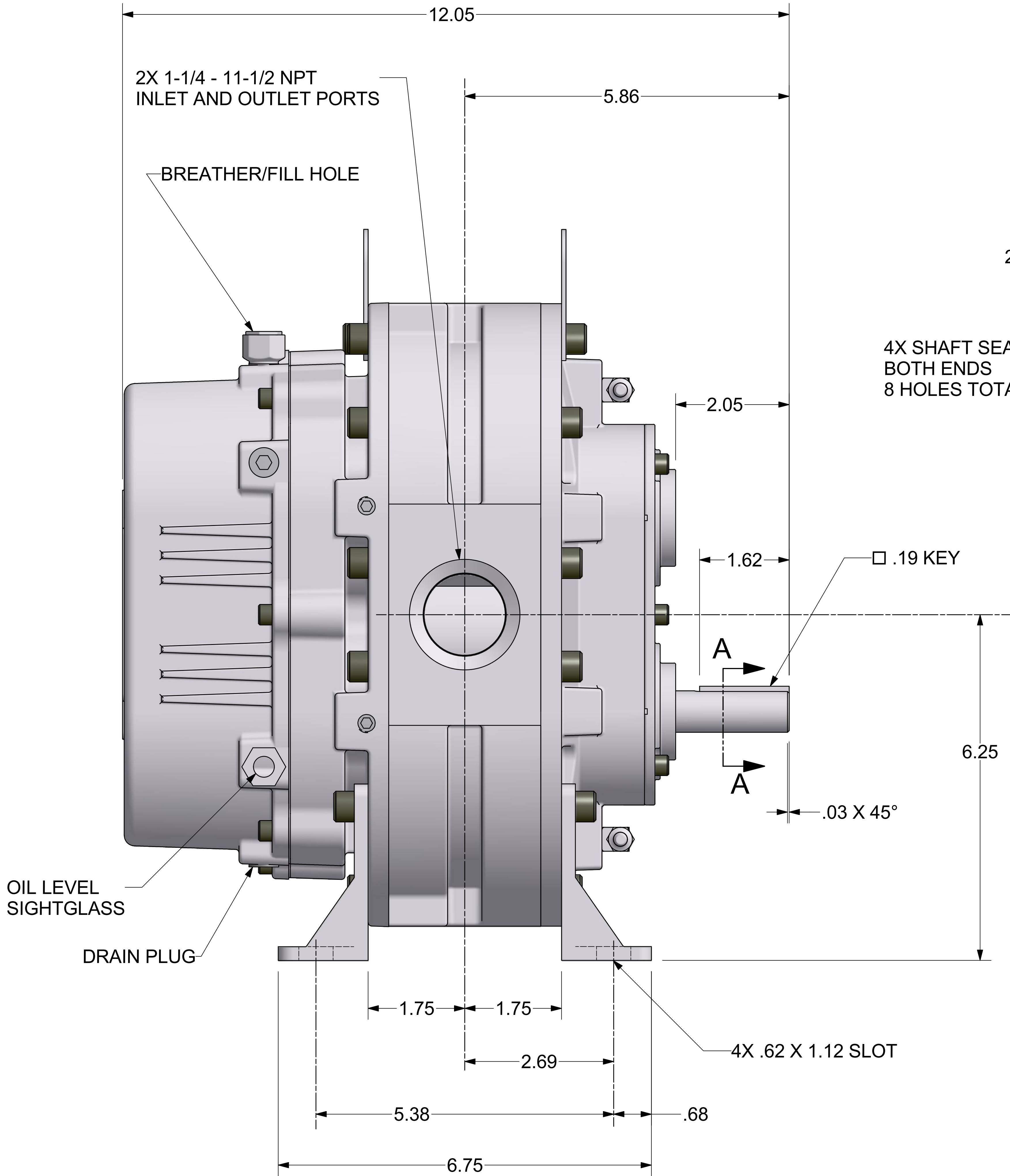


ZONE		REV	REVISION HISTORY			DATE	DWN	CHK
		00	RELEASED PER ECN 1045640					
		01						



SECTION A-A
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCK WISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.		CONFIDENTIAL - THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF GARDNER DENVER, INC. IT IS NOT FOR PUBLIC DISCLOSURE. POSSESSION OF THE INFORMATION DOES NOT CONVEY ANY RIGHT TO LOAN, SELL OR DISCLOSE THE INFORMATION. UNAUTHORIZED REPRODUCTION OR USE OF THE INFORMATION IS PROHIBITED. THIS DOCUMENT IS TO BE RETURNED TO GARDNER DENVER, INC. UPON THE COMPLETION OF THE PURPOSE FOR WHICH IT IS LOANED OR UPON REQUEST.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994	
TOL. ON DECIMALS: .X = ± .05		THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3	
TOL. ON DECIMALS: .XX = ± .02		HEAT TREATMENT	
TOL. ON DECIMALS: .XXX = ± .01		ENG. REF:	
TOL. ON ANGLES: ± 0°-30'		TITLE	
THIRD ANGLE PROJECTION		Gardner Denver Inc.	
		Quincy, IL	
		3HVS LEGEND GRS-SPL	
		DWN BY RRB 4/17/2009	
		CKD BY RNS 4/17/2009	
		SCALE FULL	
		SHEET 1 OF 1	
		REV 01	